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FIG. 1

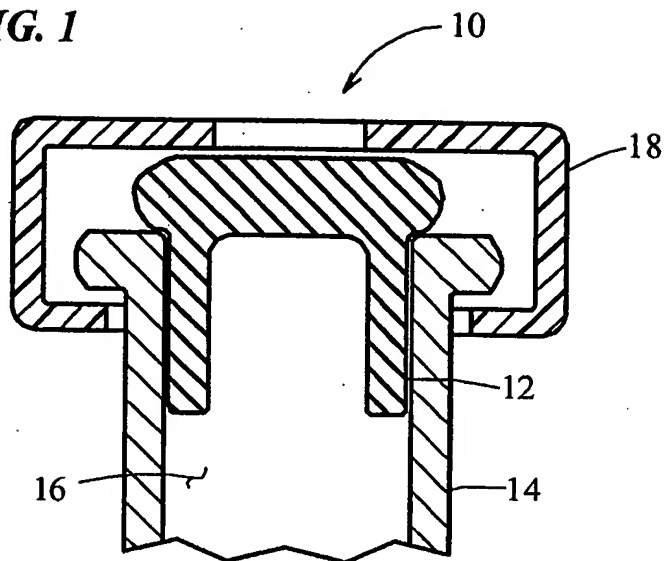


FIG. 2

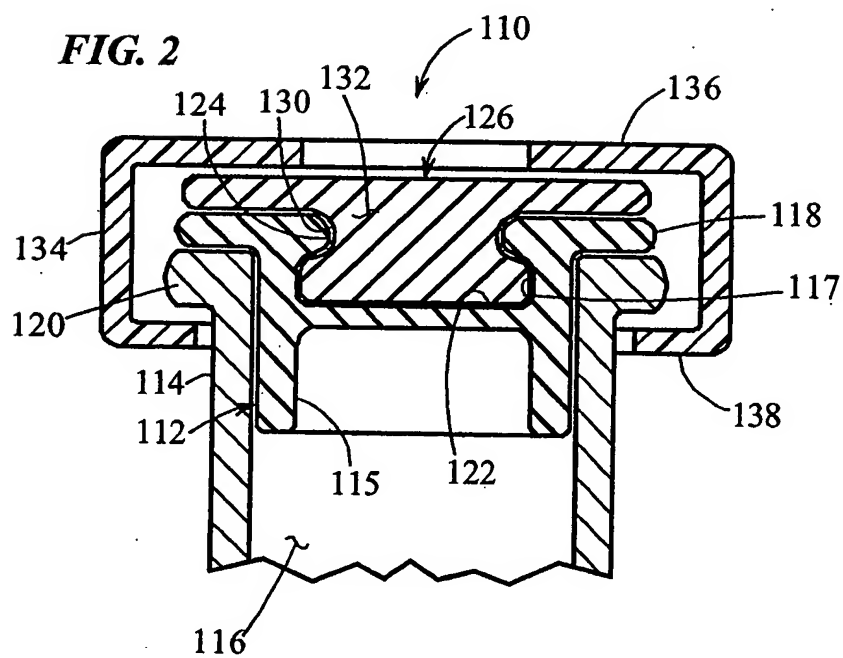
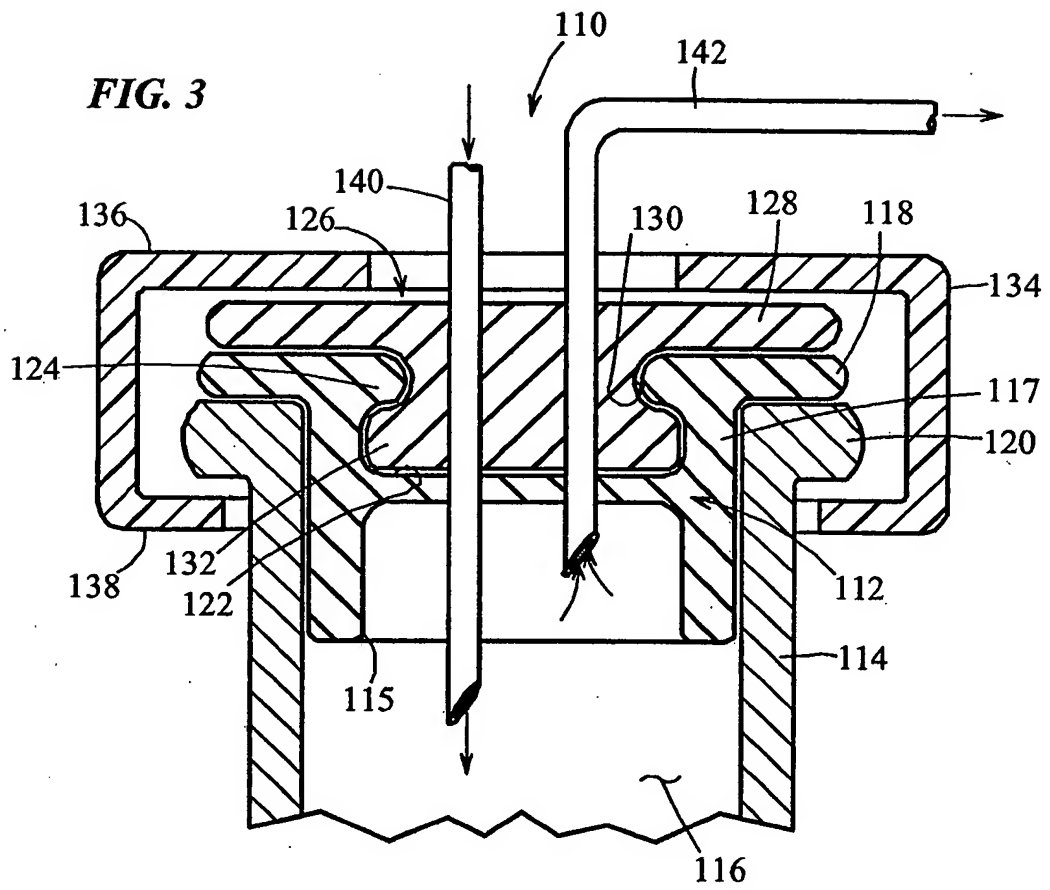


FIG. 3



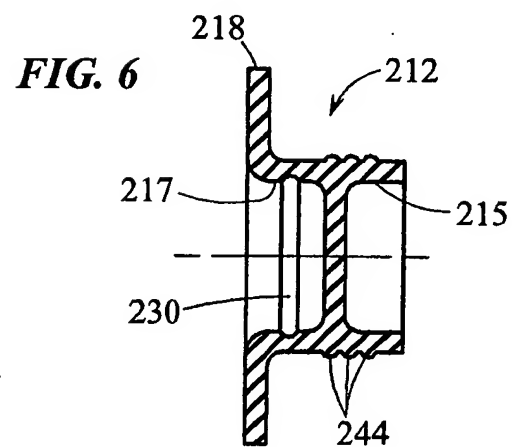
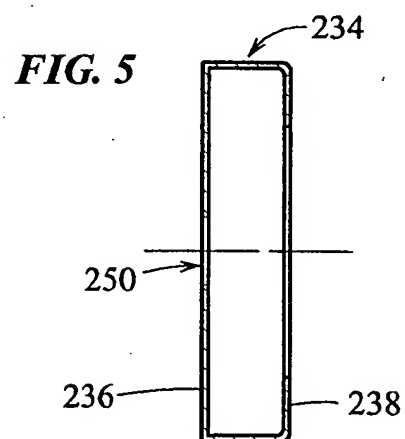
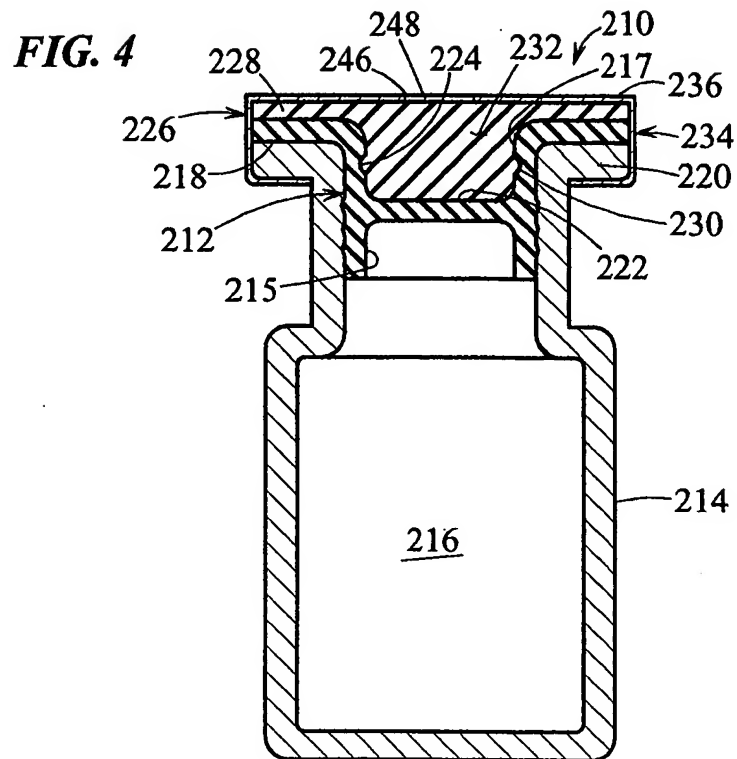


FIG. 7

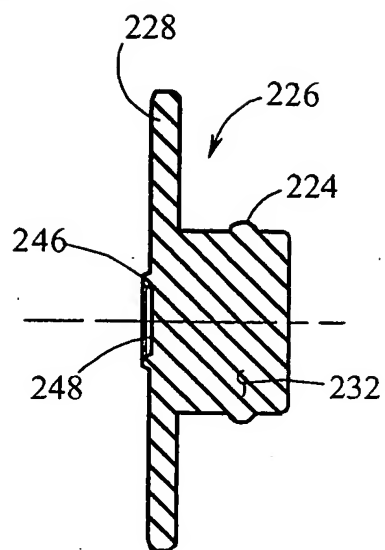
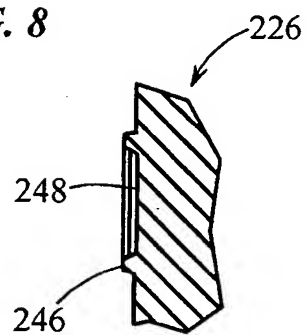


FIG. 8



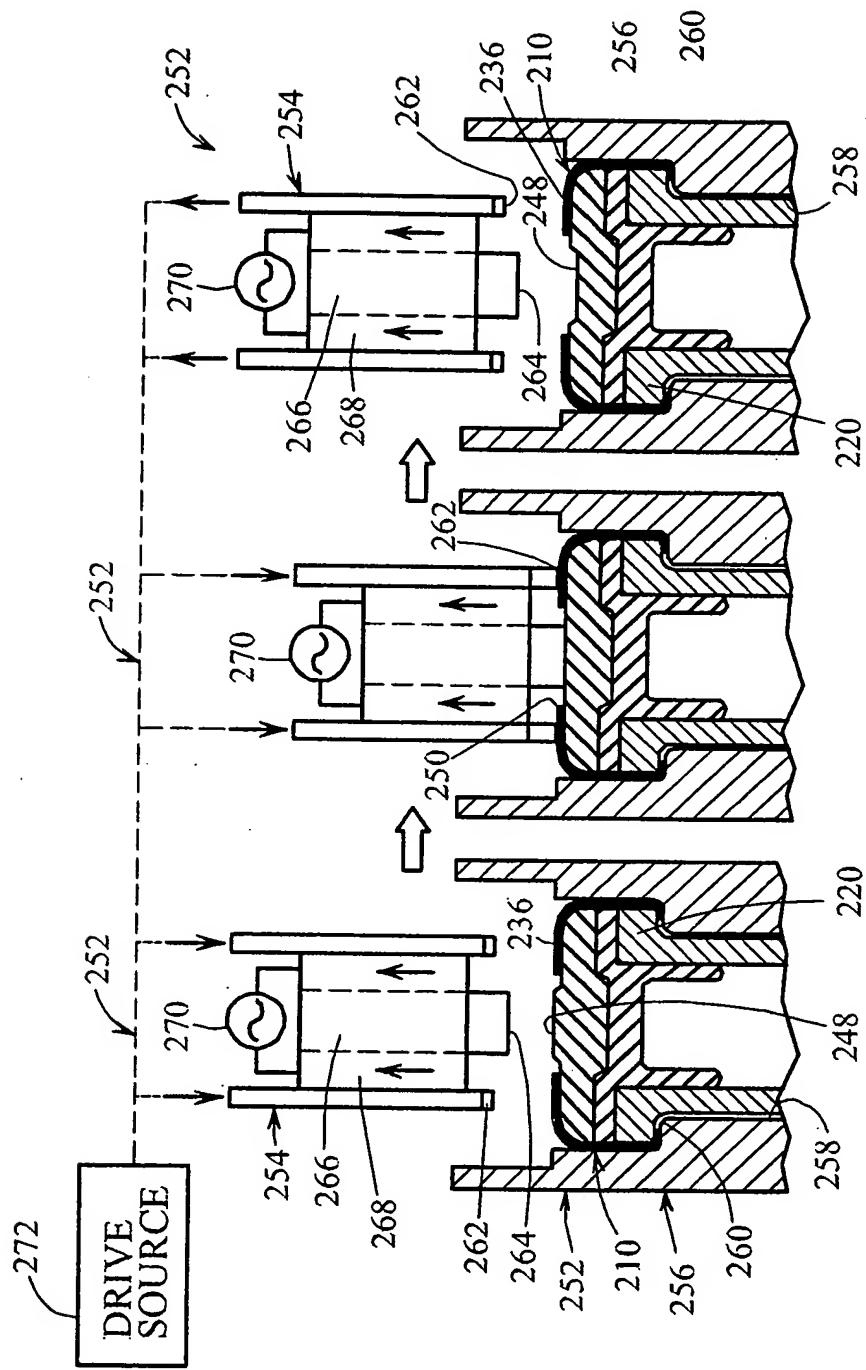
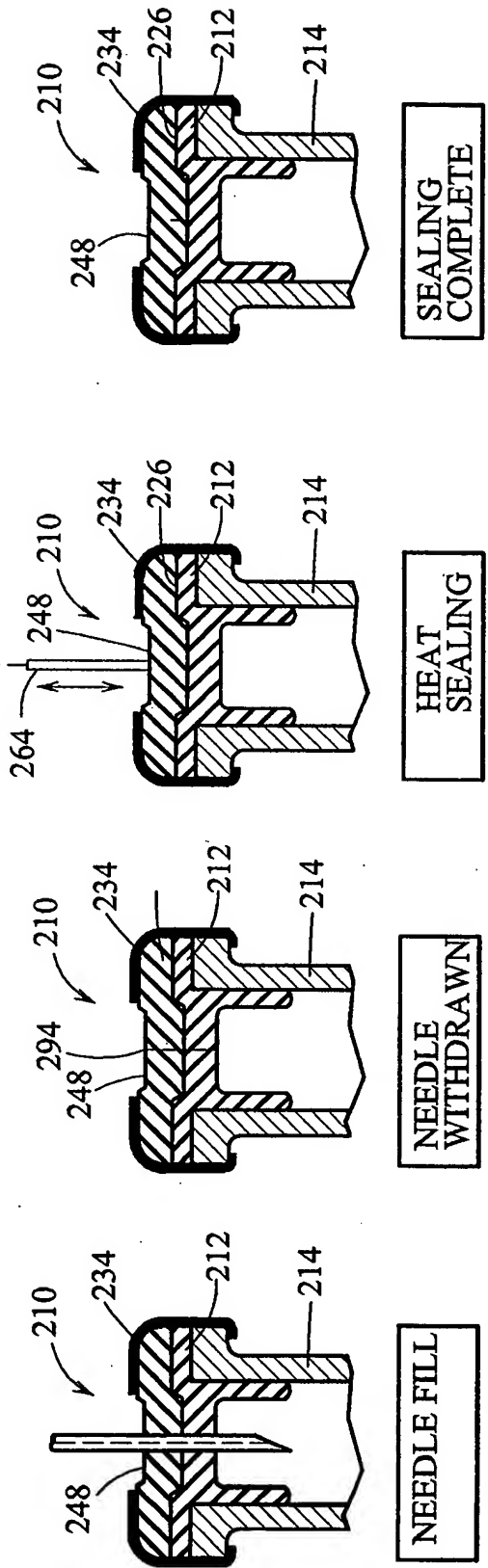


FIG. 9A

FIG. 9B

FIG. 9C

272
DRIVE
SOURCE



NEEDLE FILL

FIG. 12A

NEEDLE
WITHDRAWN

FIG. 12B

HEAT
SEALING

FIG. 12C

SEALING
COMPLETE

FIG. 12D

FIG. 13A

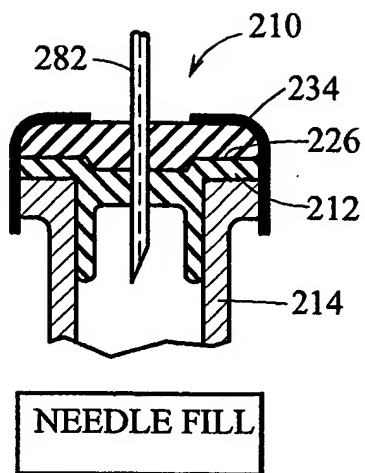


FIG. 13B

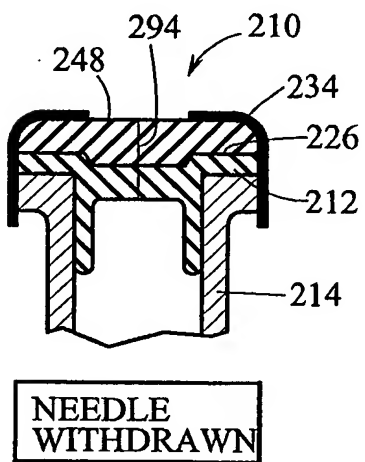
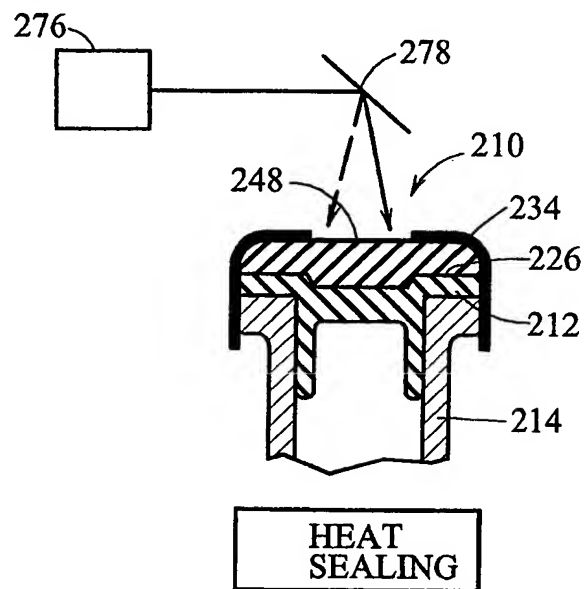


FIG. 13C



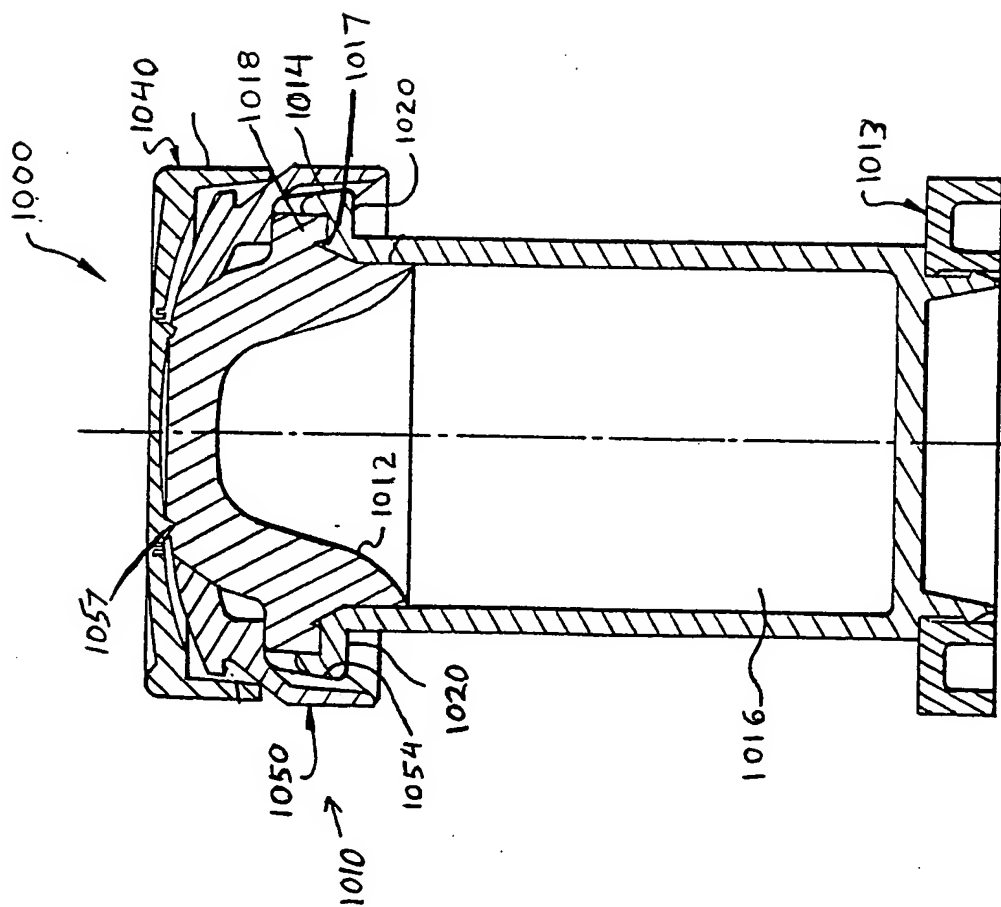


FIG. 14

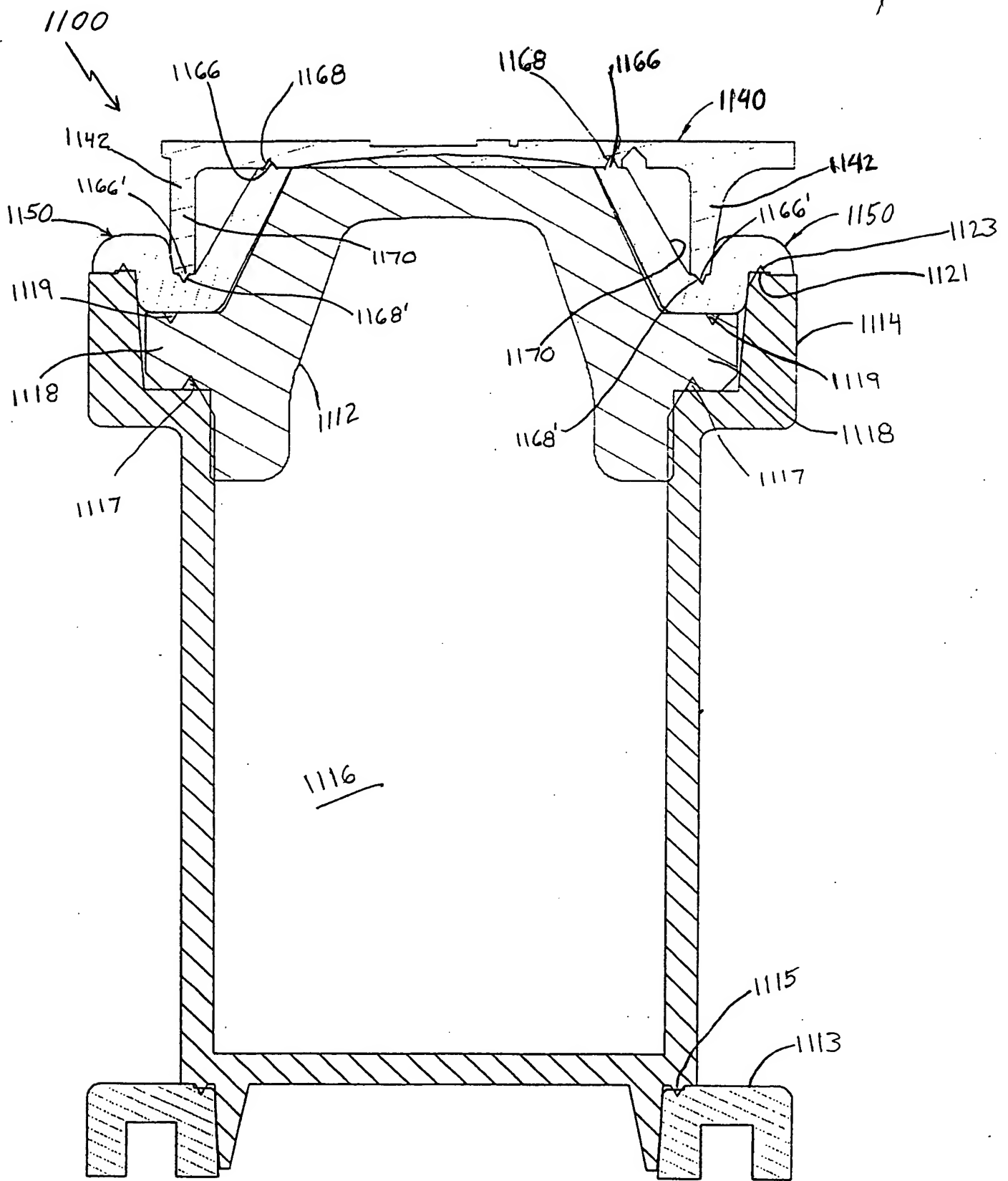


FIG. 15

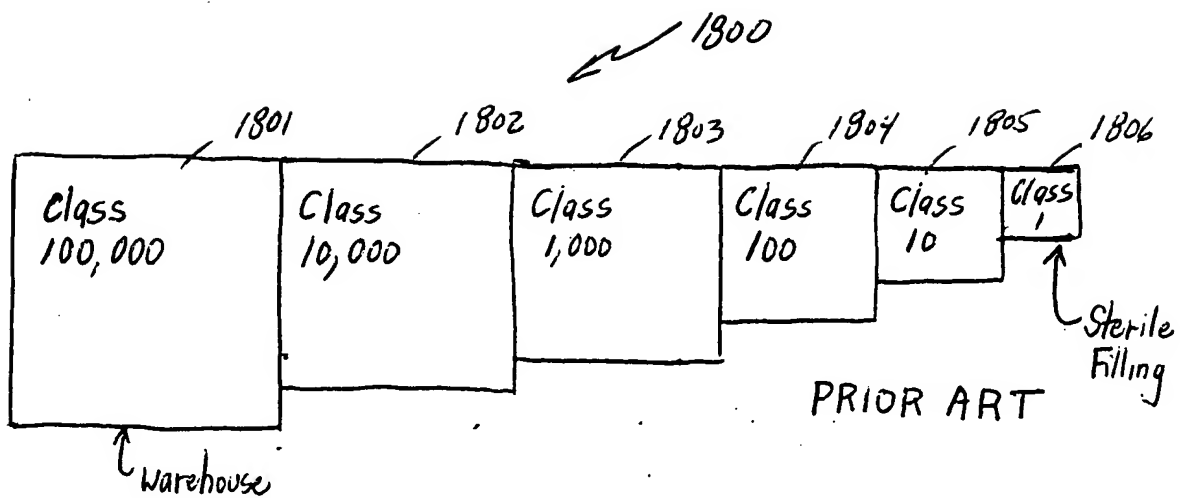


FIG. 16

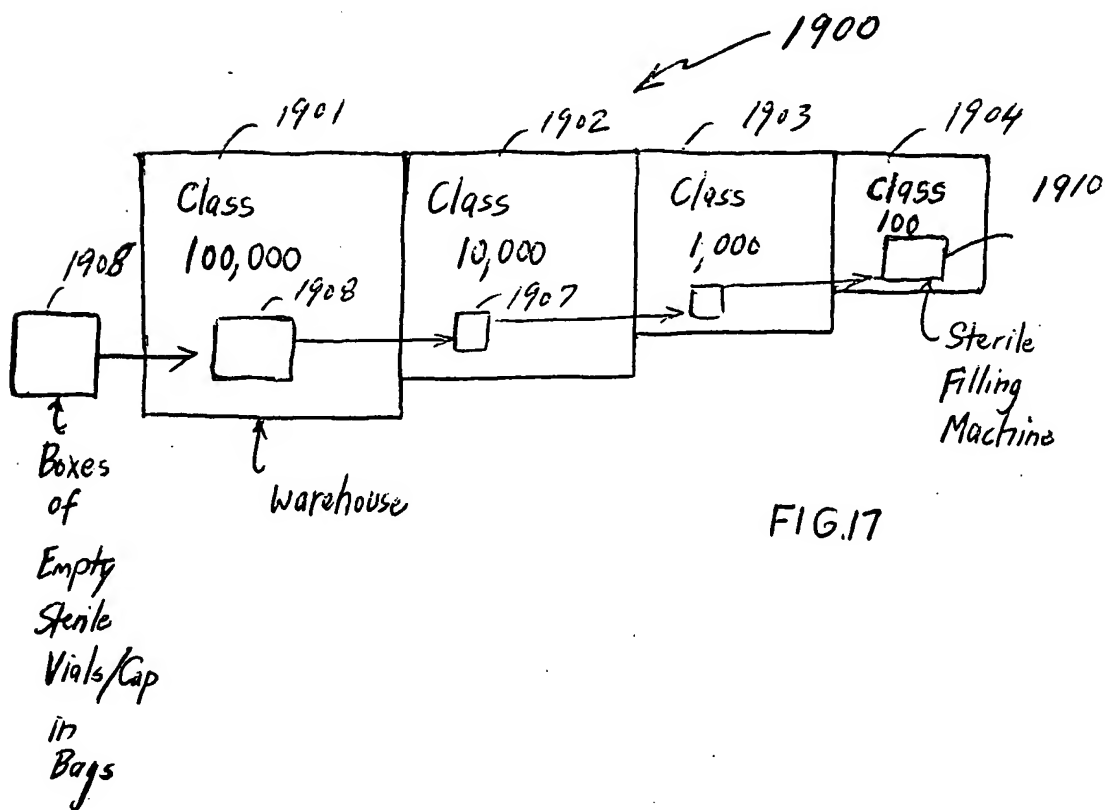


FIG. 17

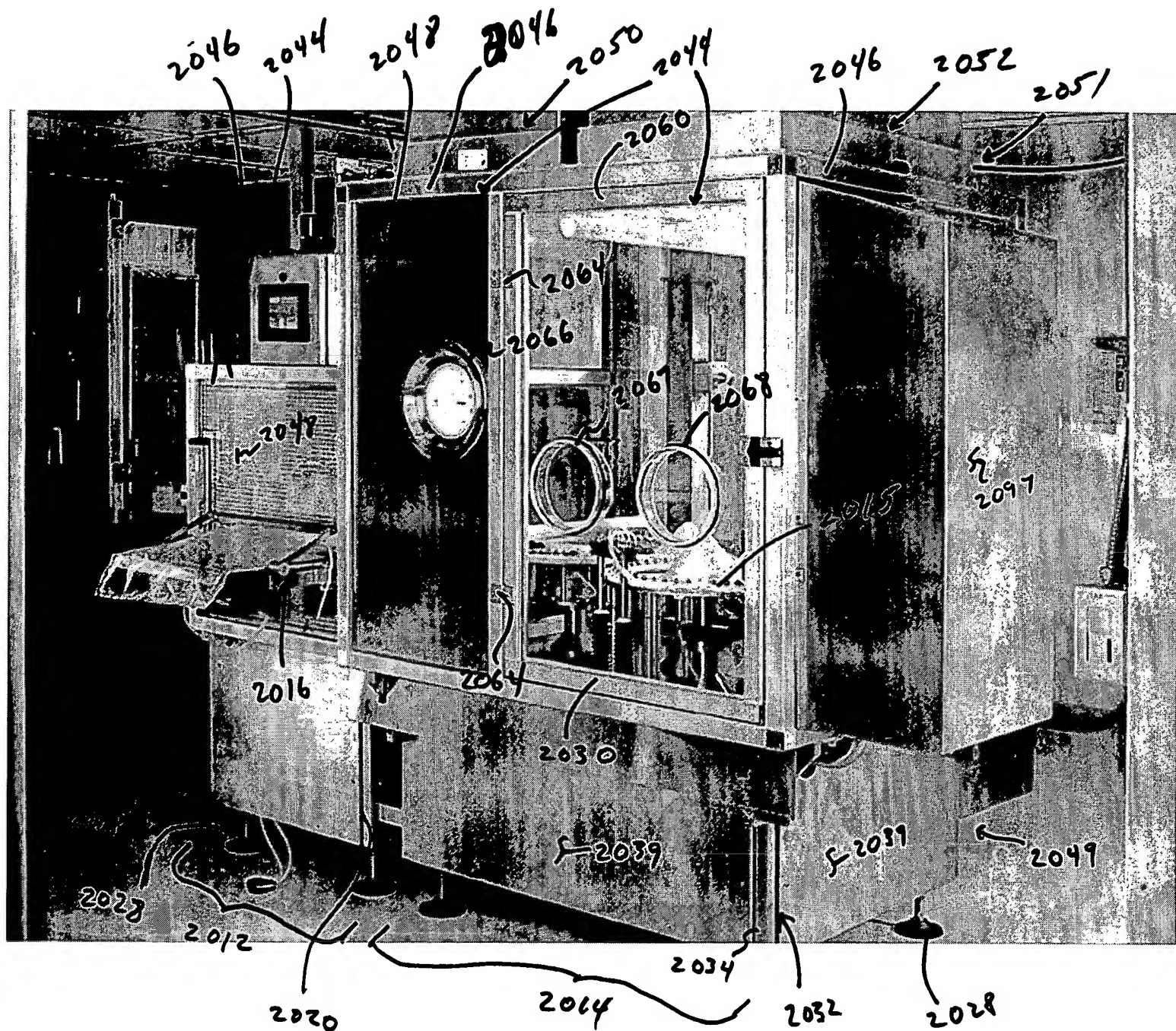


FIG. 18

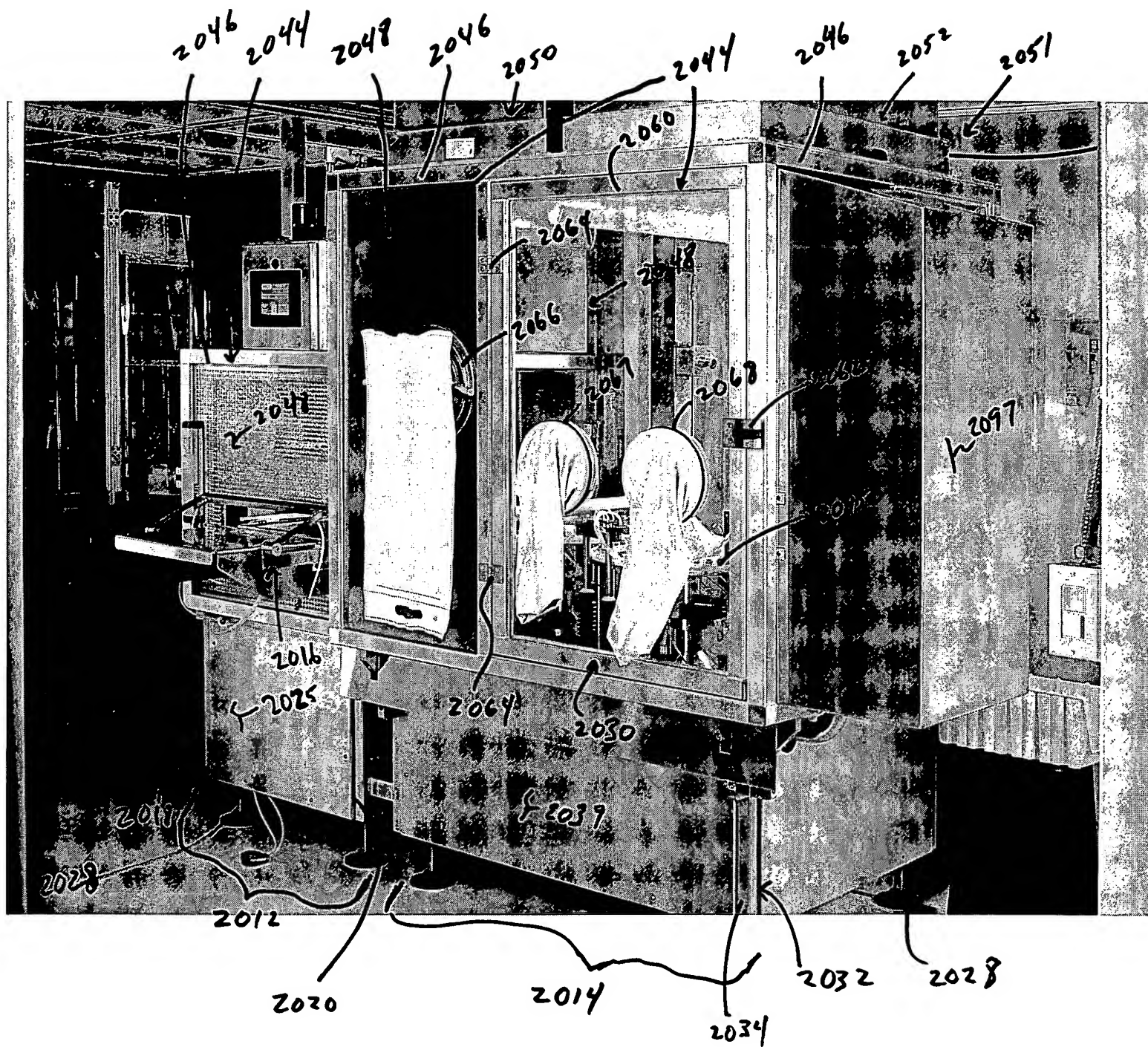
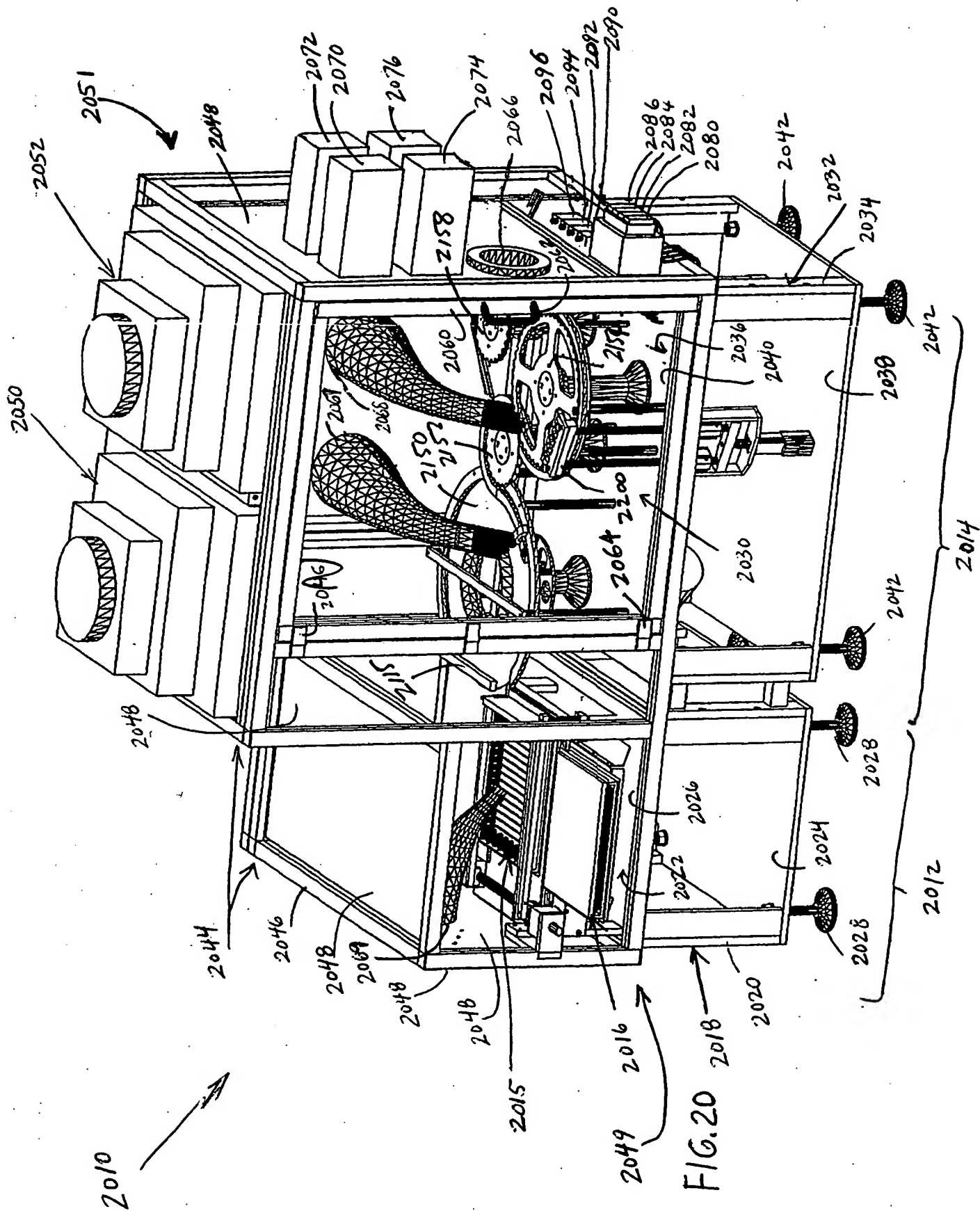


FIG. 19



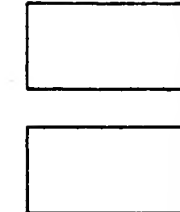
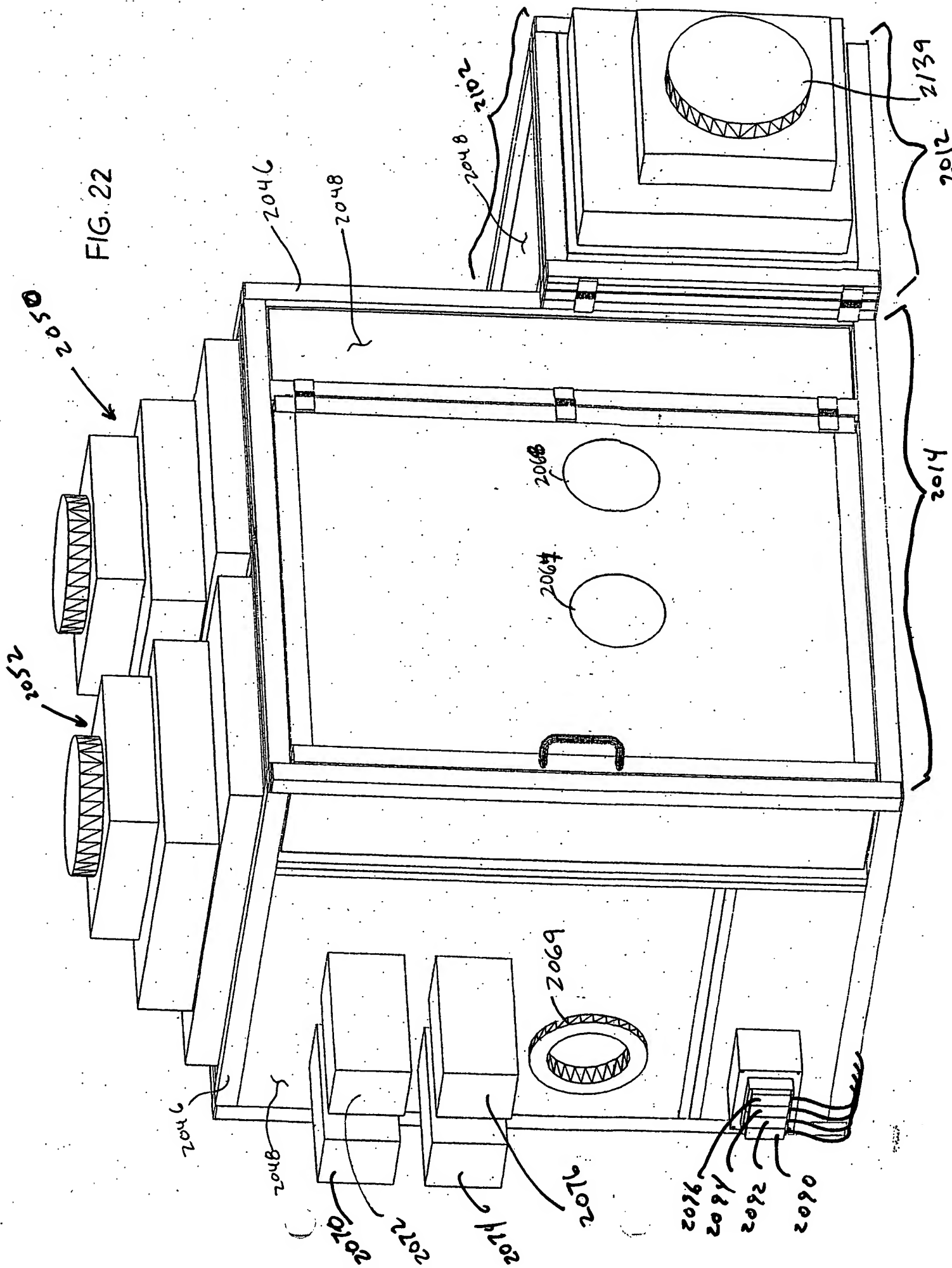


FIG. 22



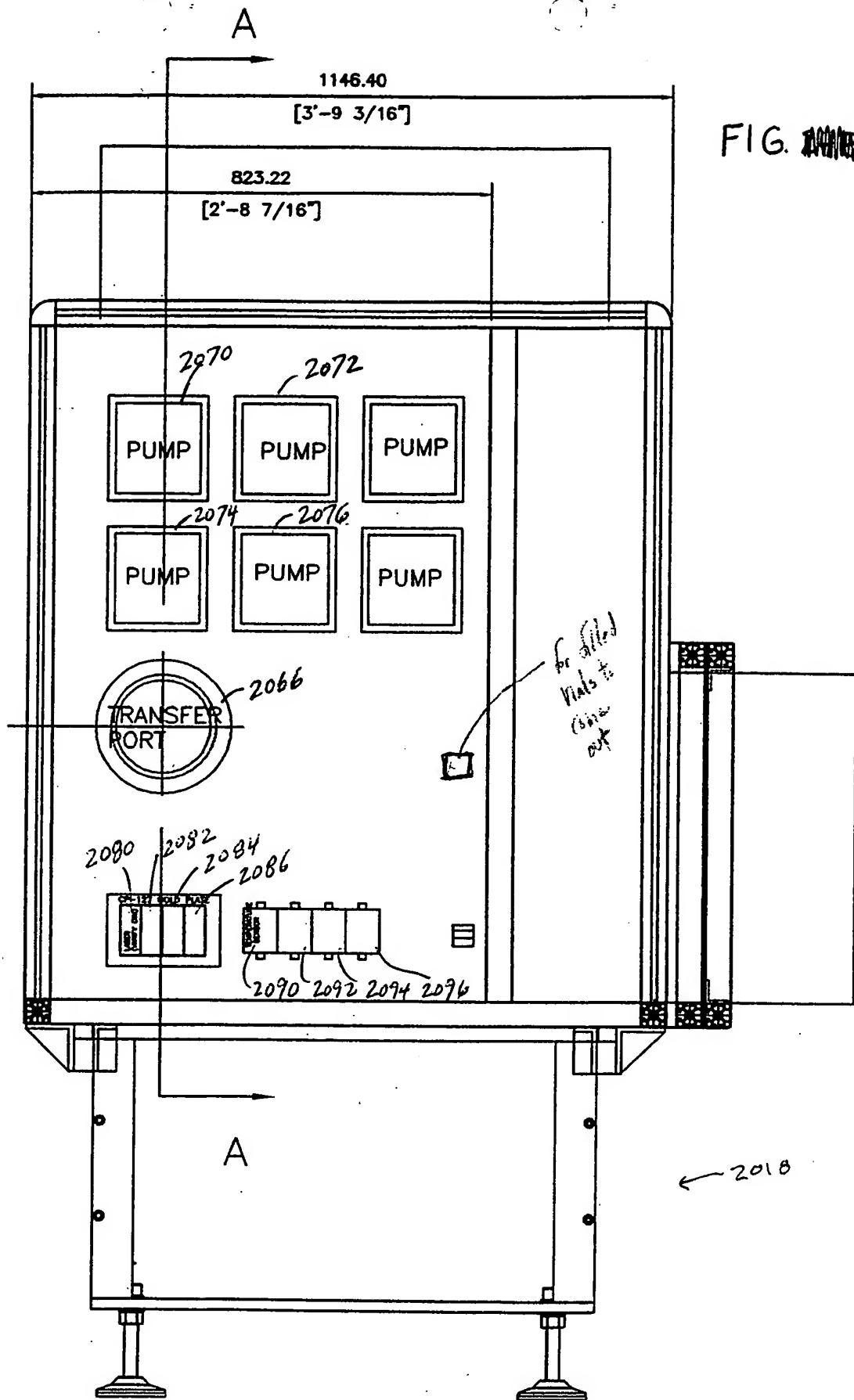
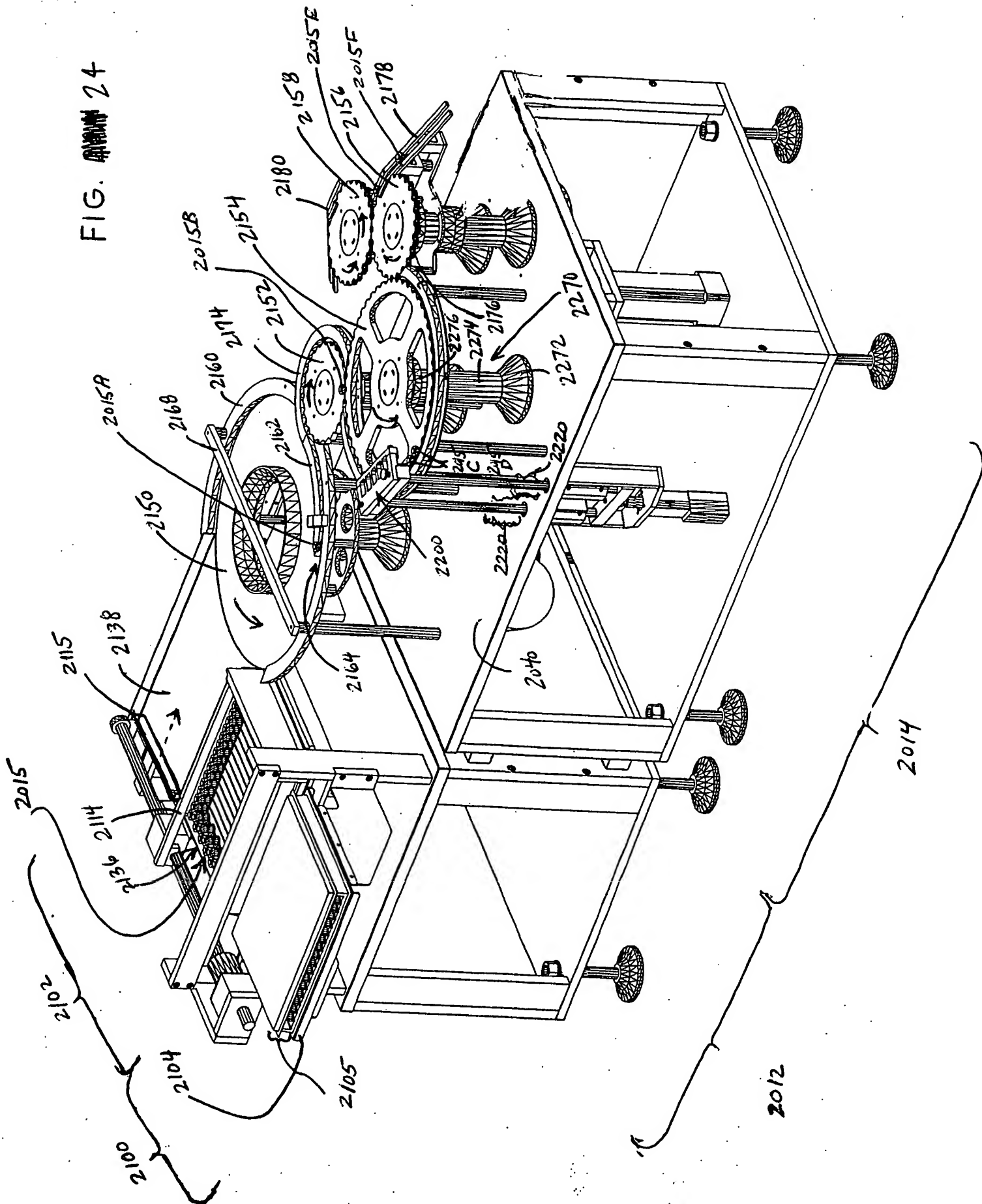
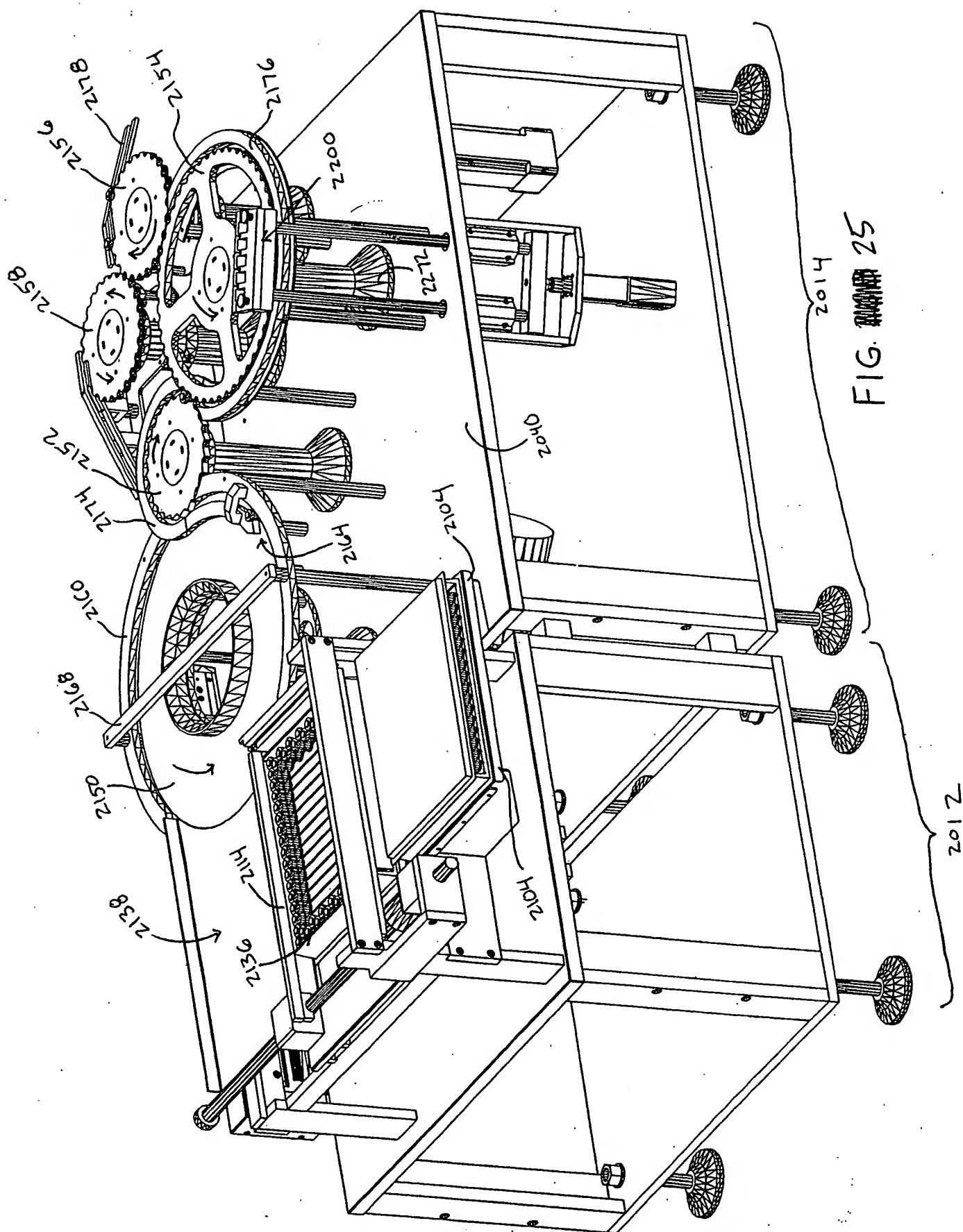
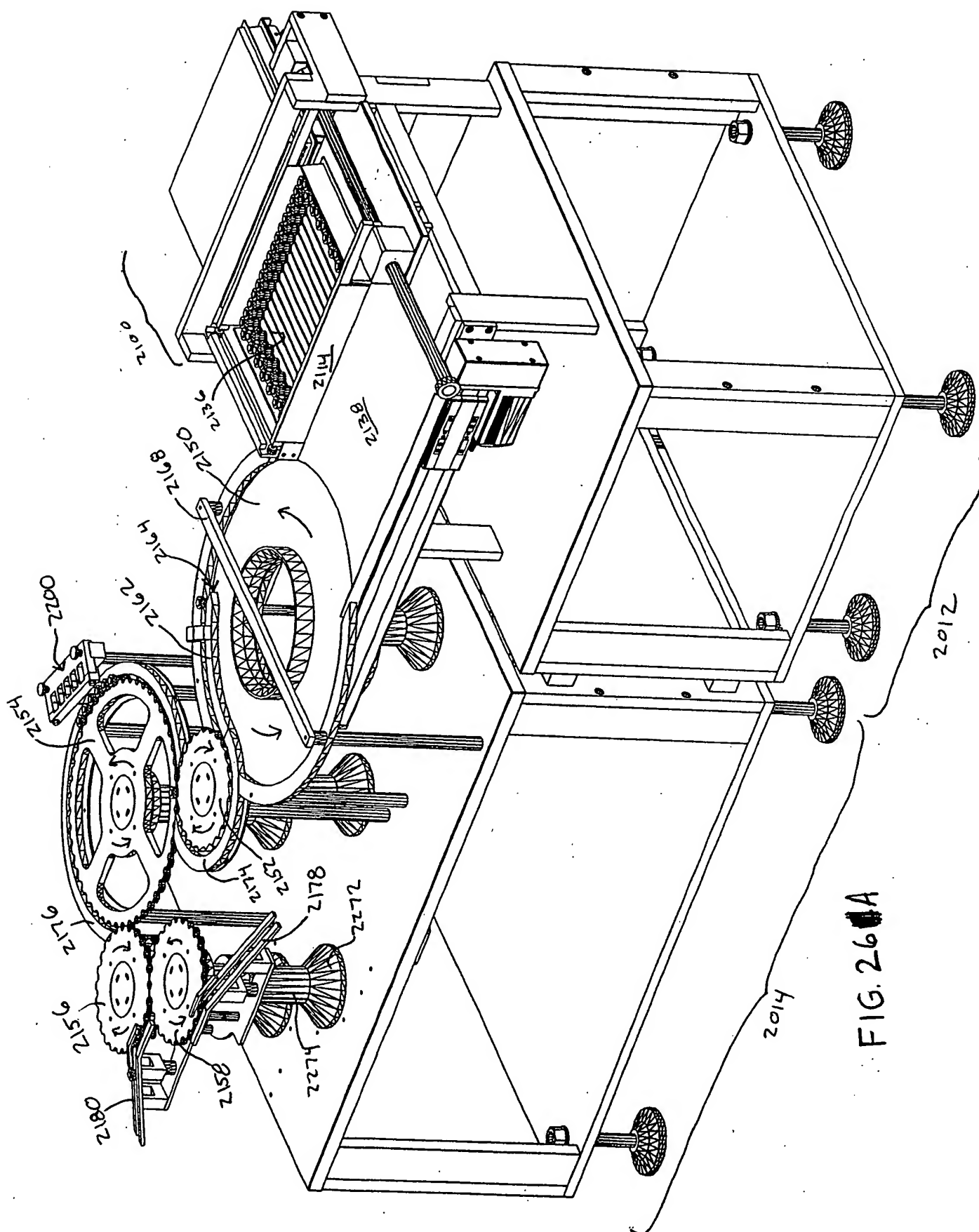


FIG. 23

FIG. 24







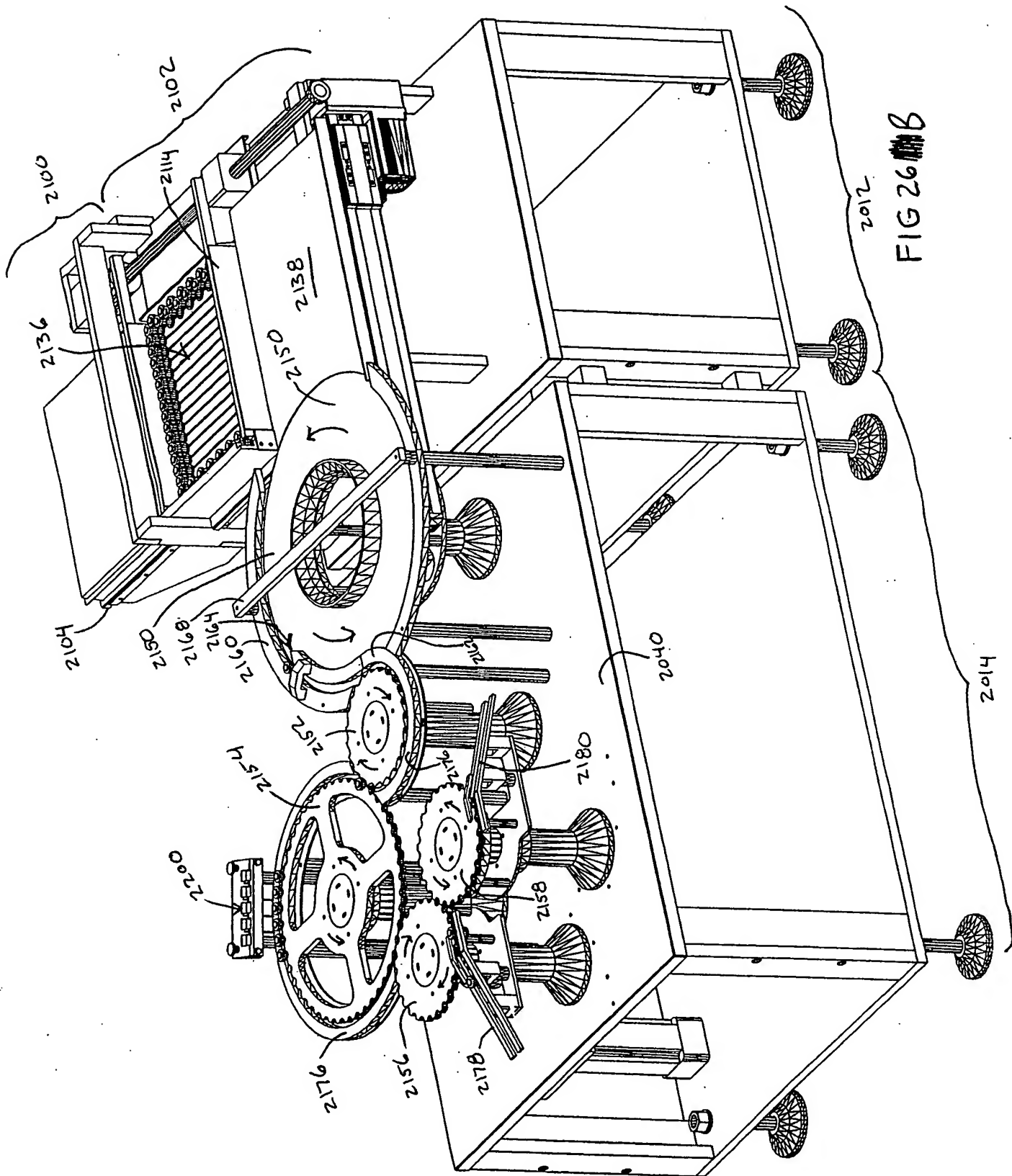
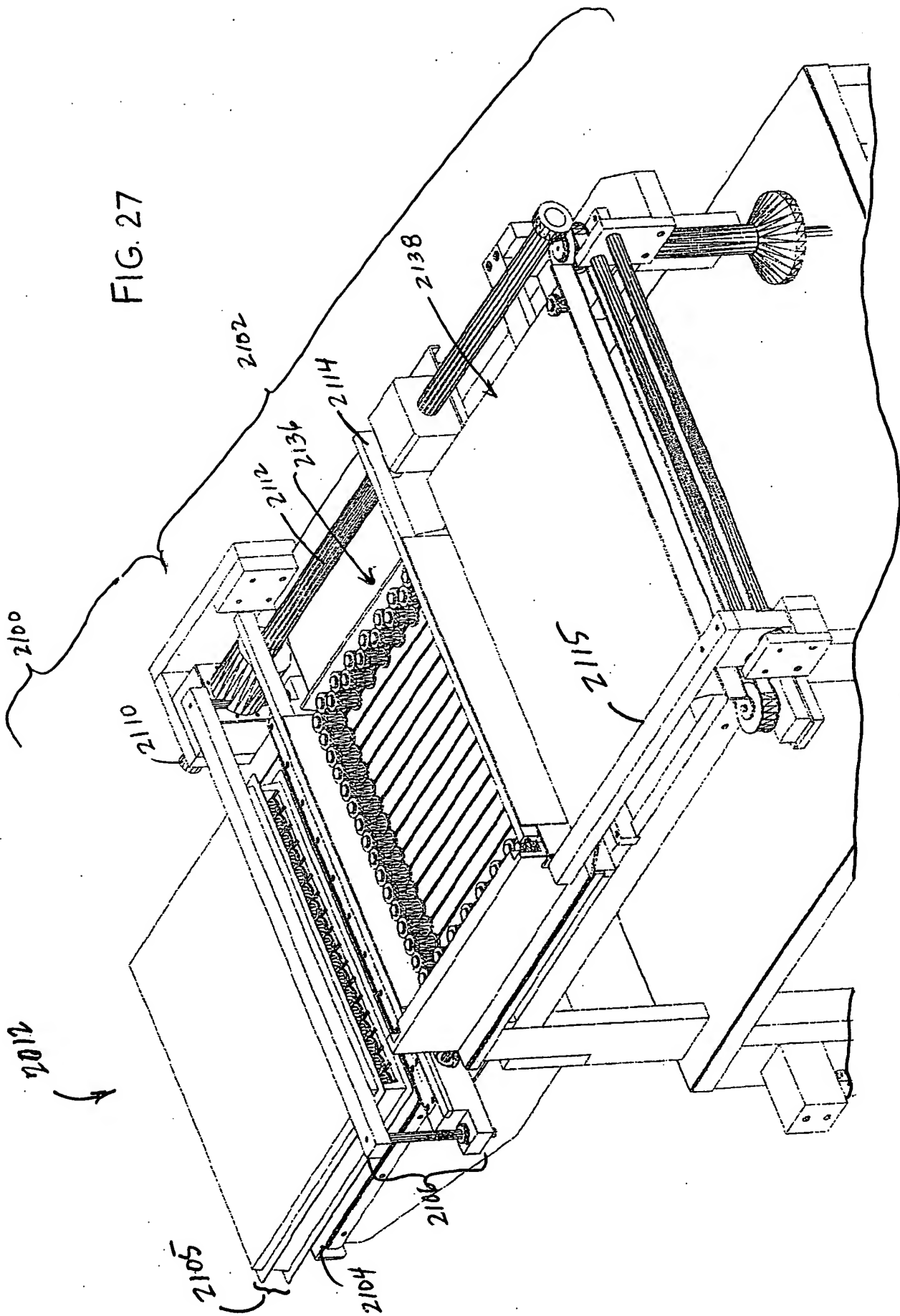


FIG 26

FIG. 27



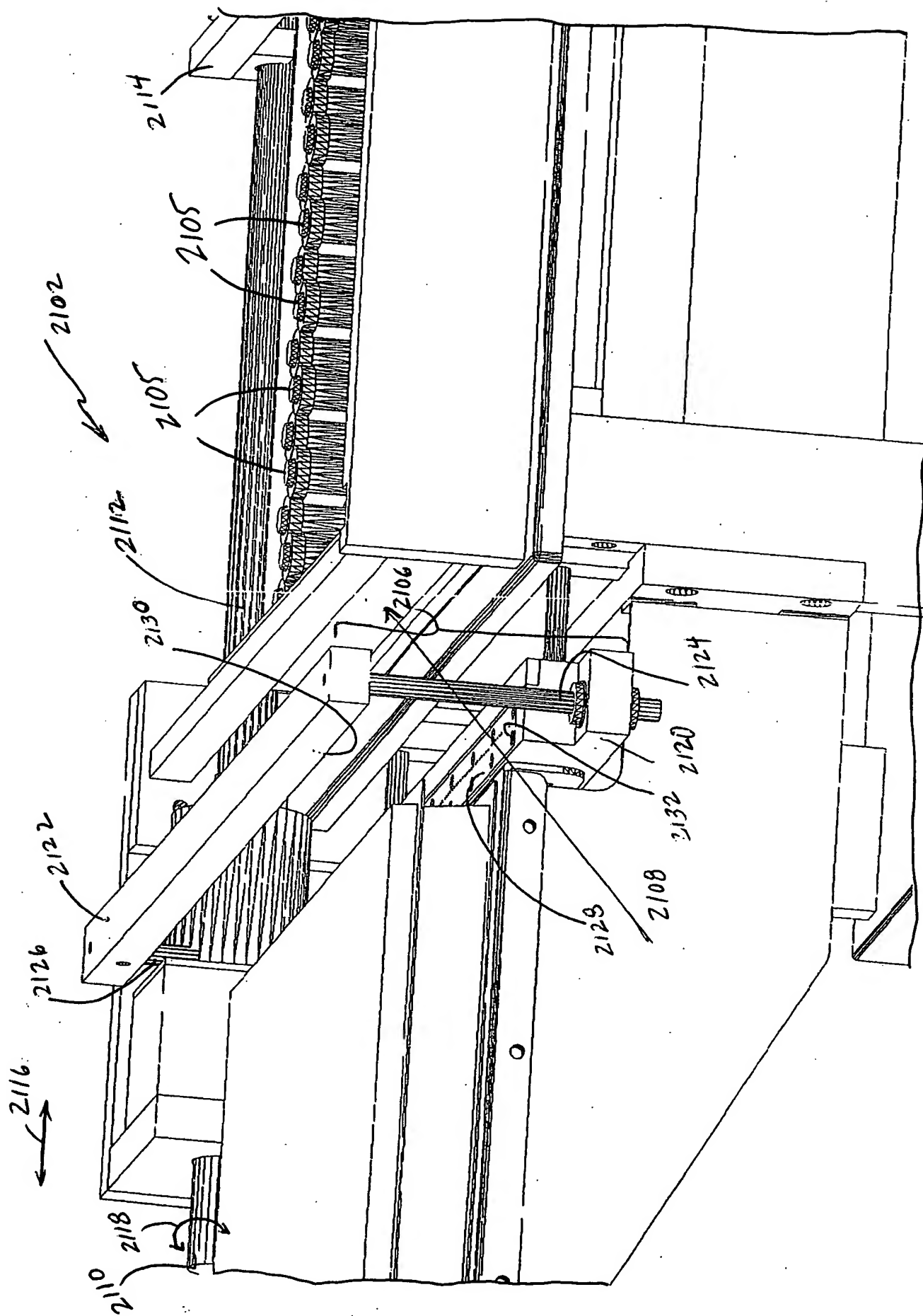


FIG. 28

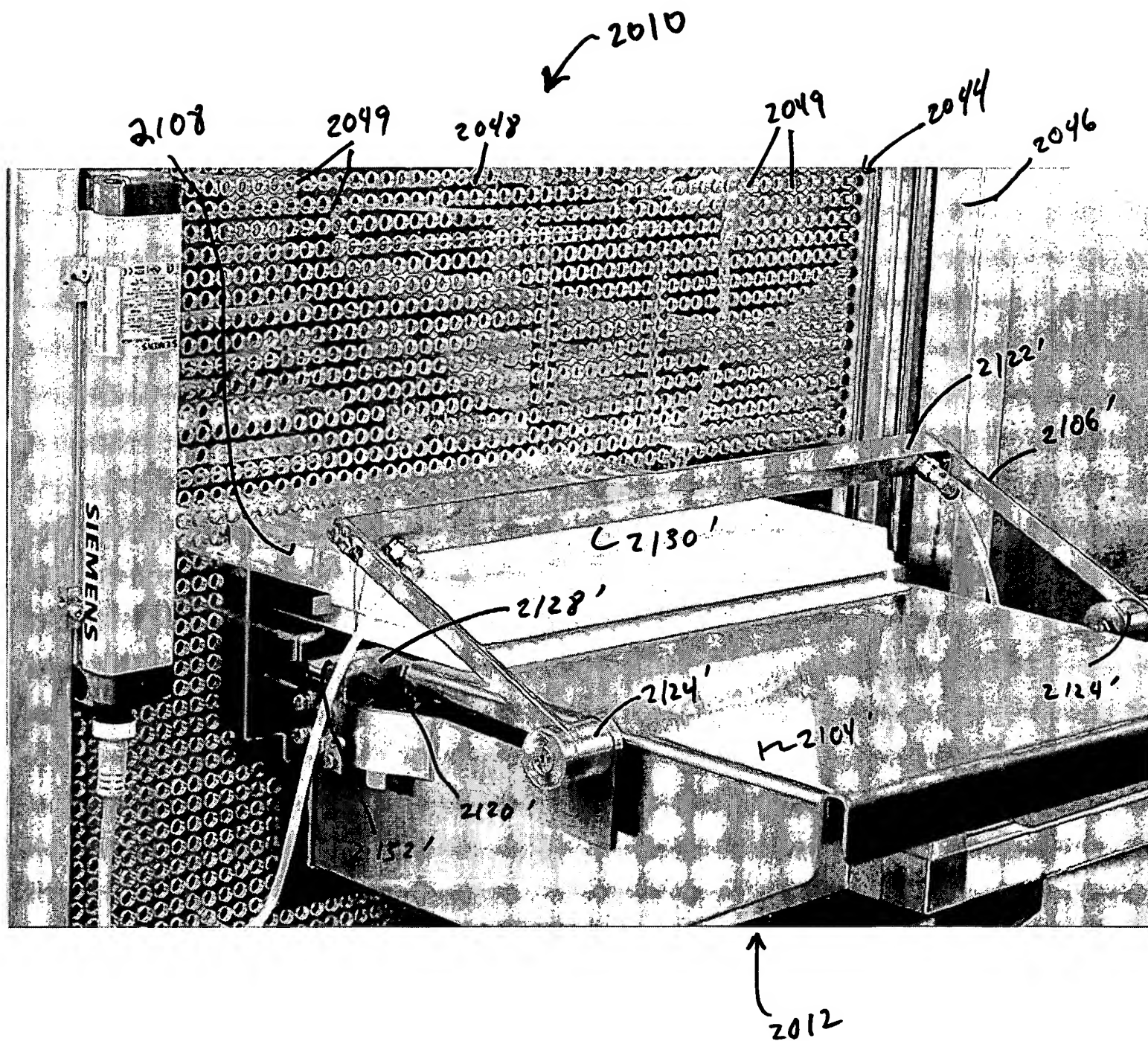


FIG. 28A

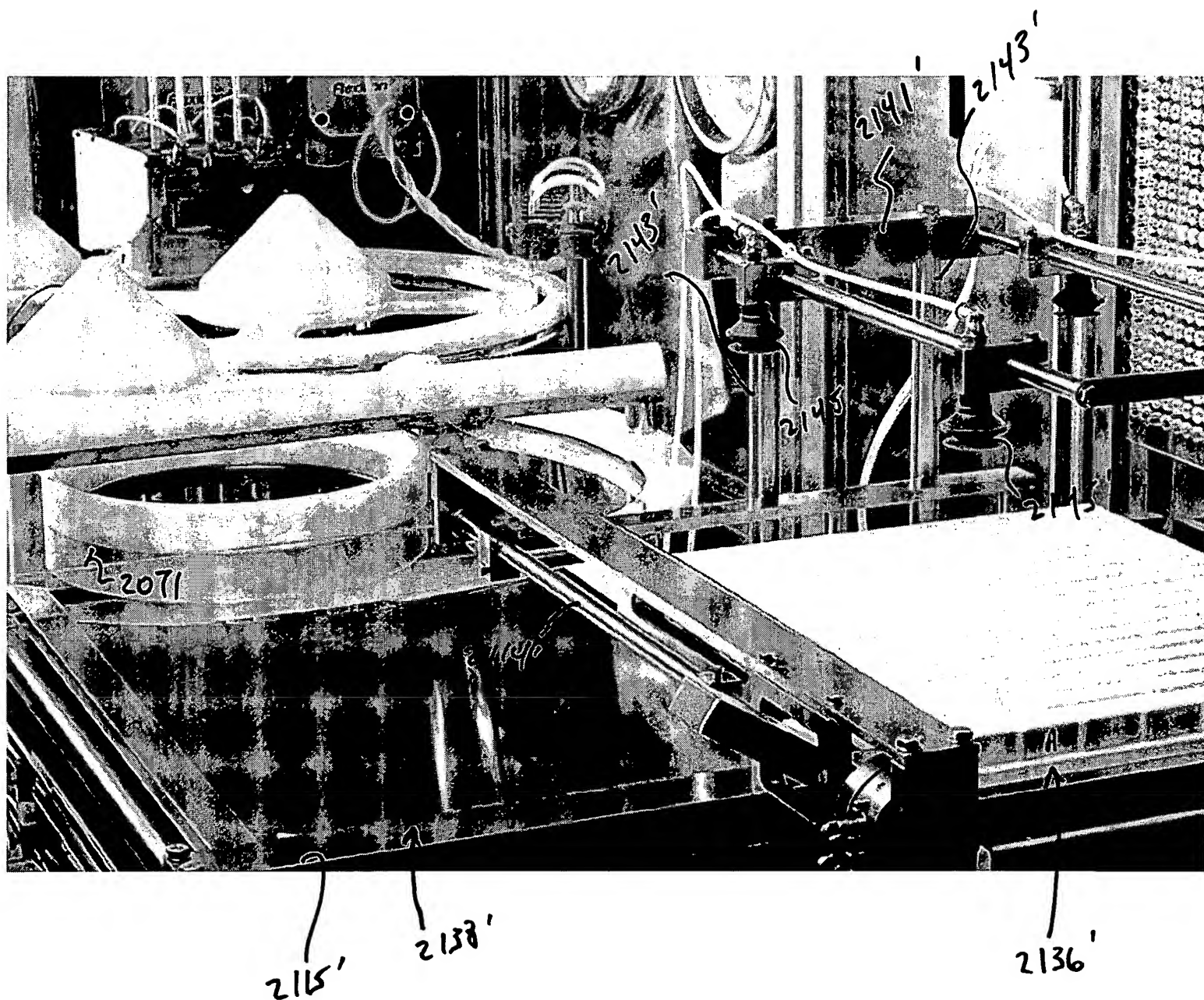


FIG. 28 B

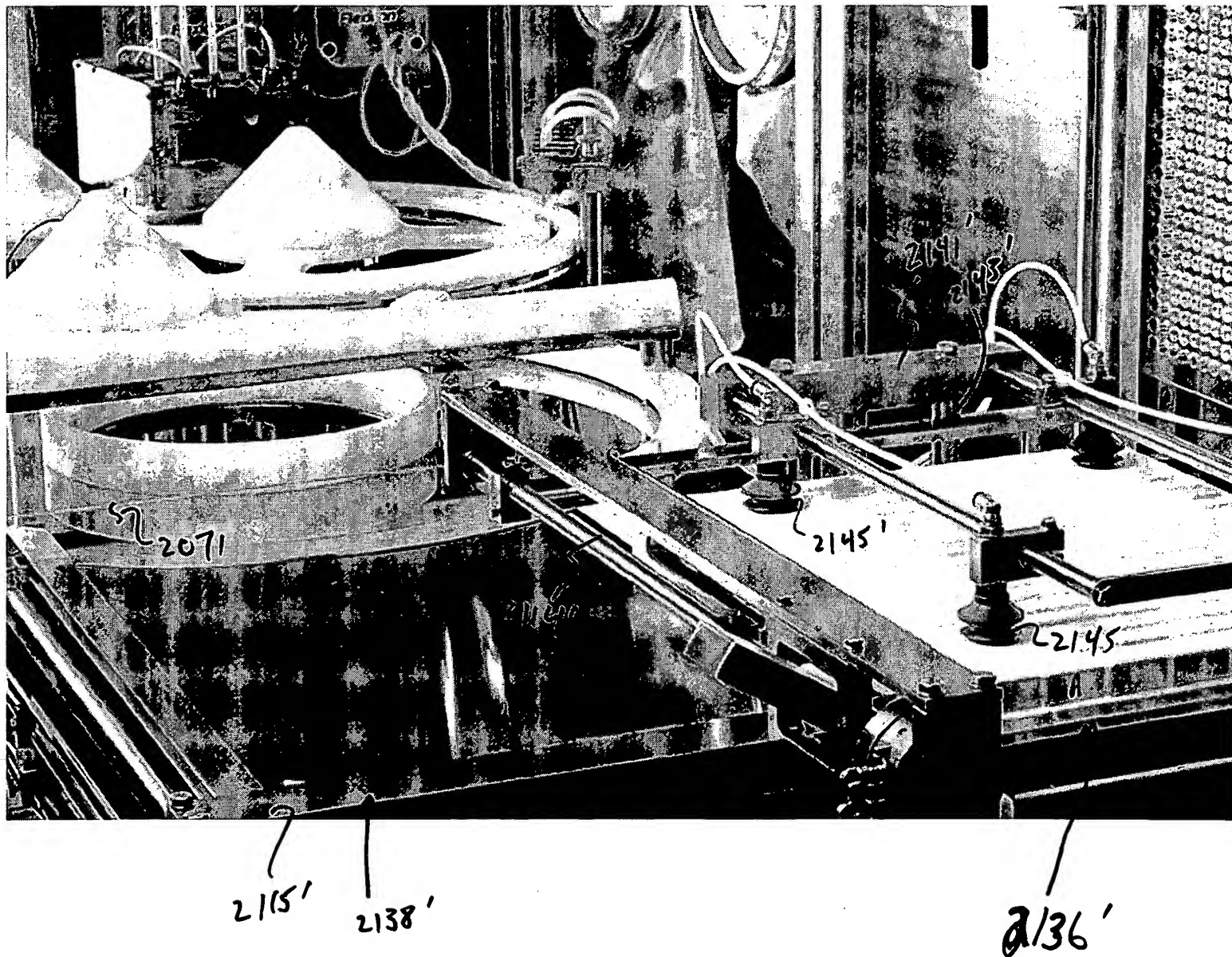


FIG. 28C

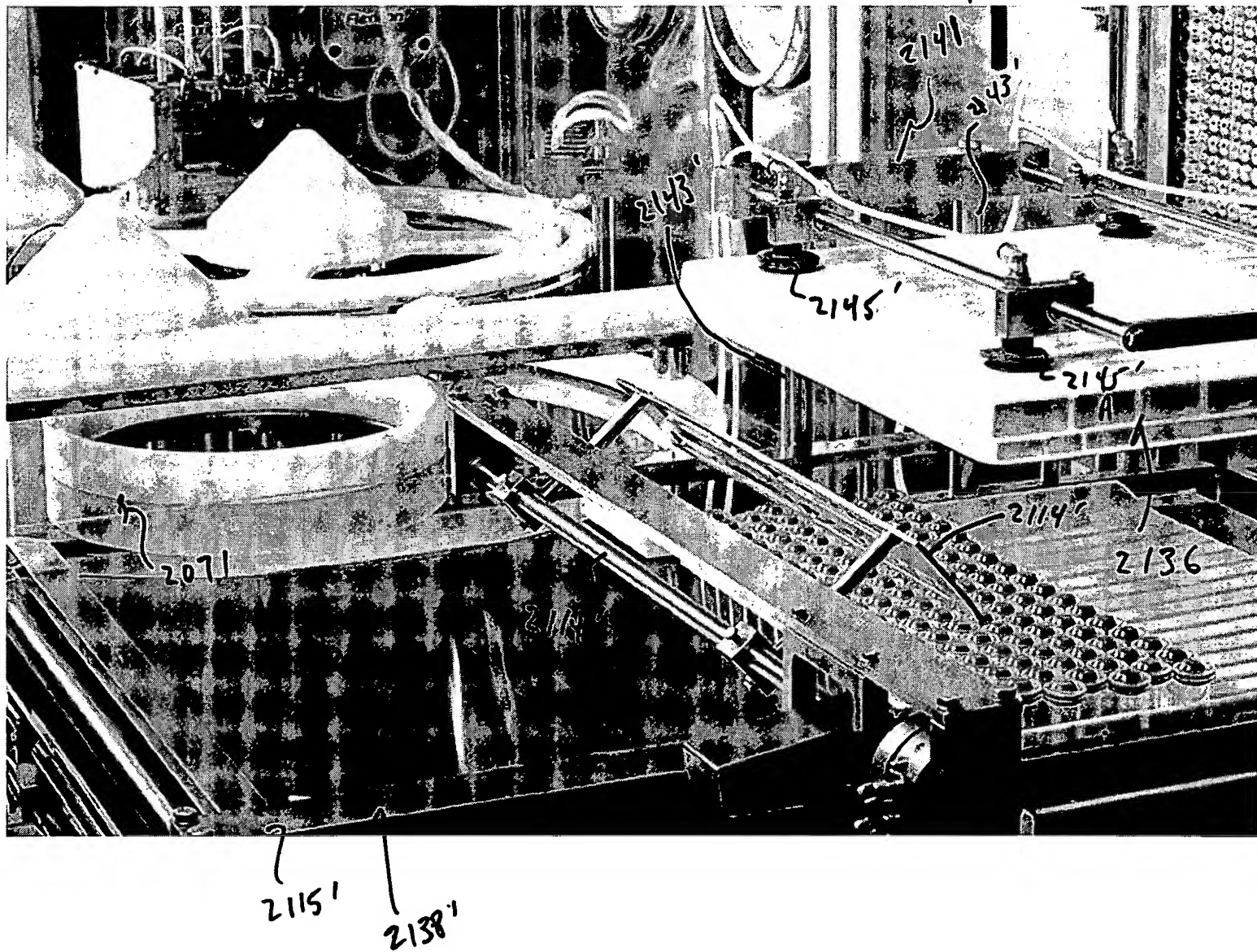


FIG. 28D

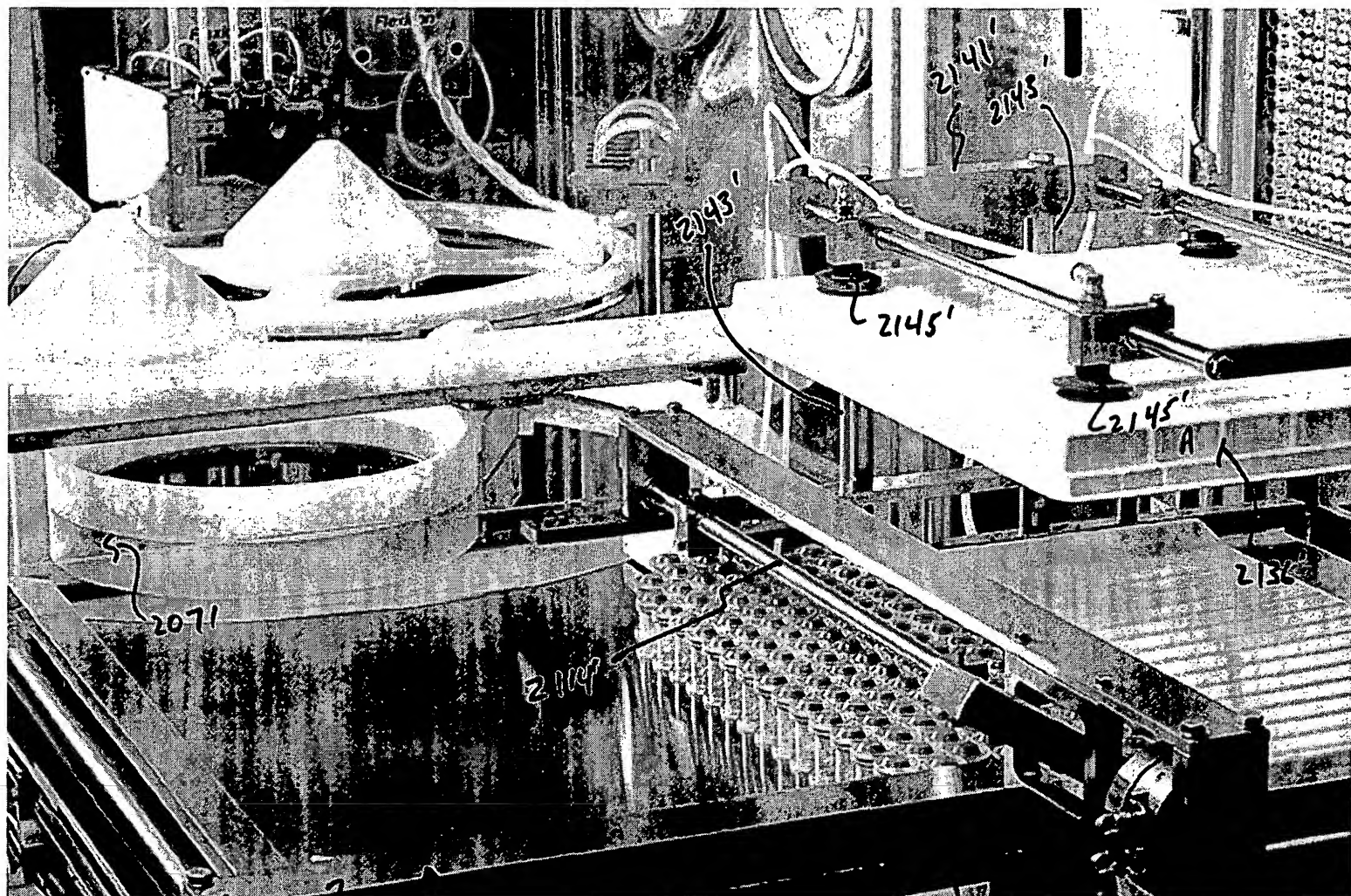
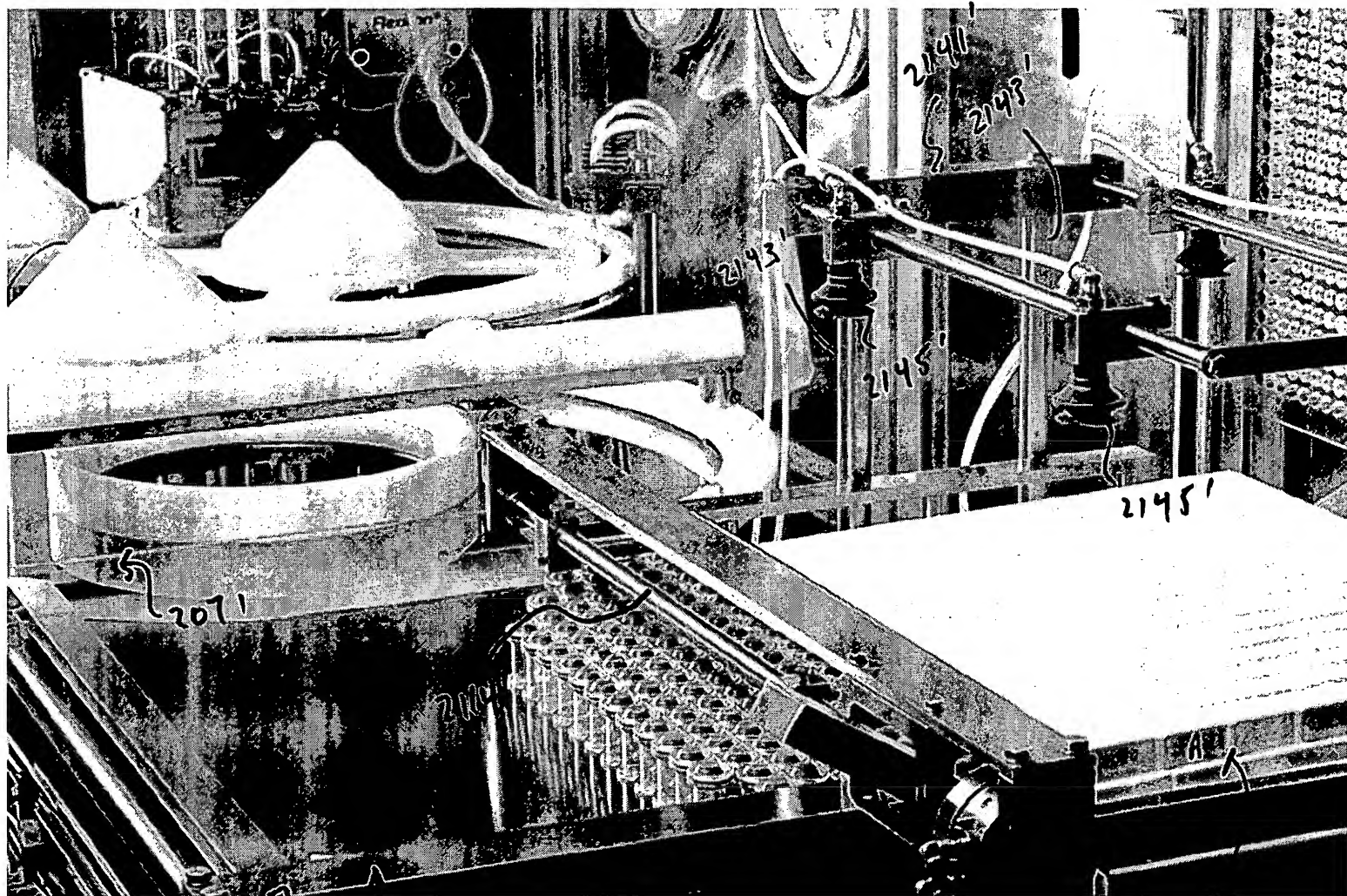


FIG. 28E



2115'

2138

2136'

FIG. 28 F

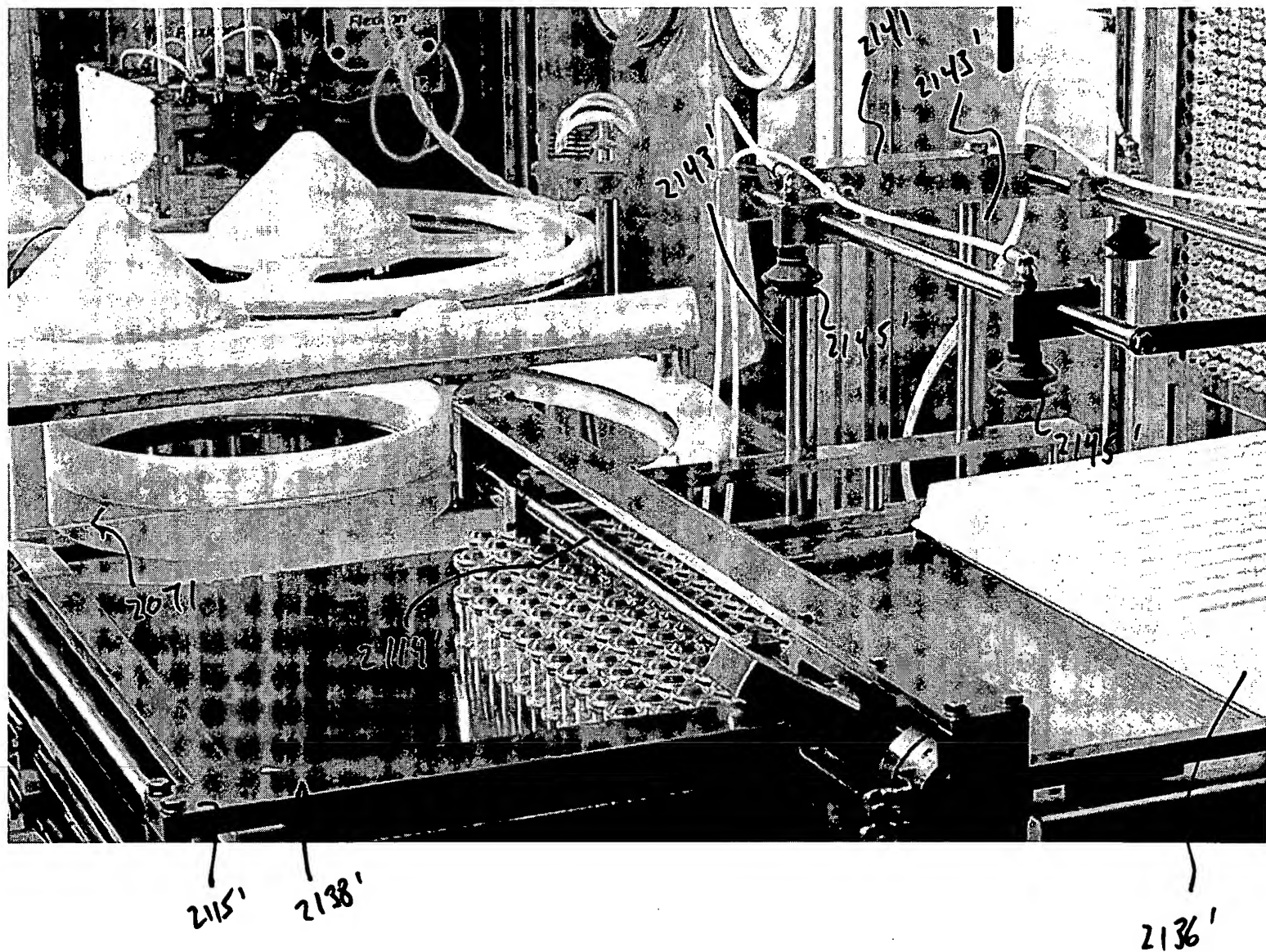


FIG. 286

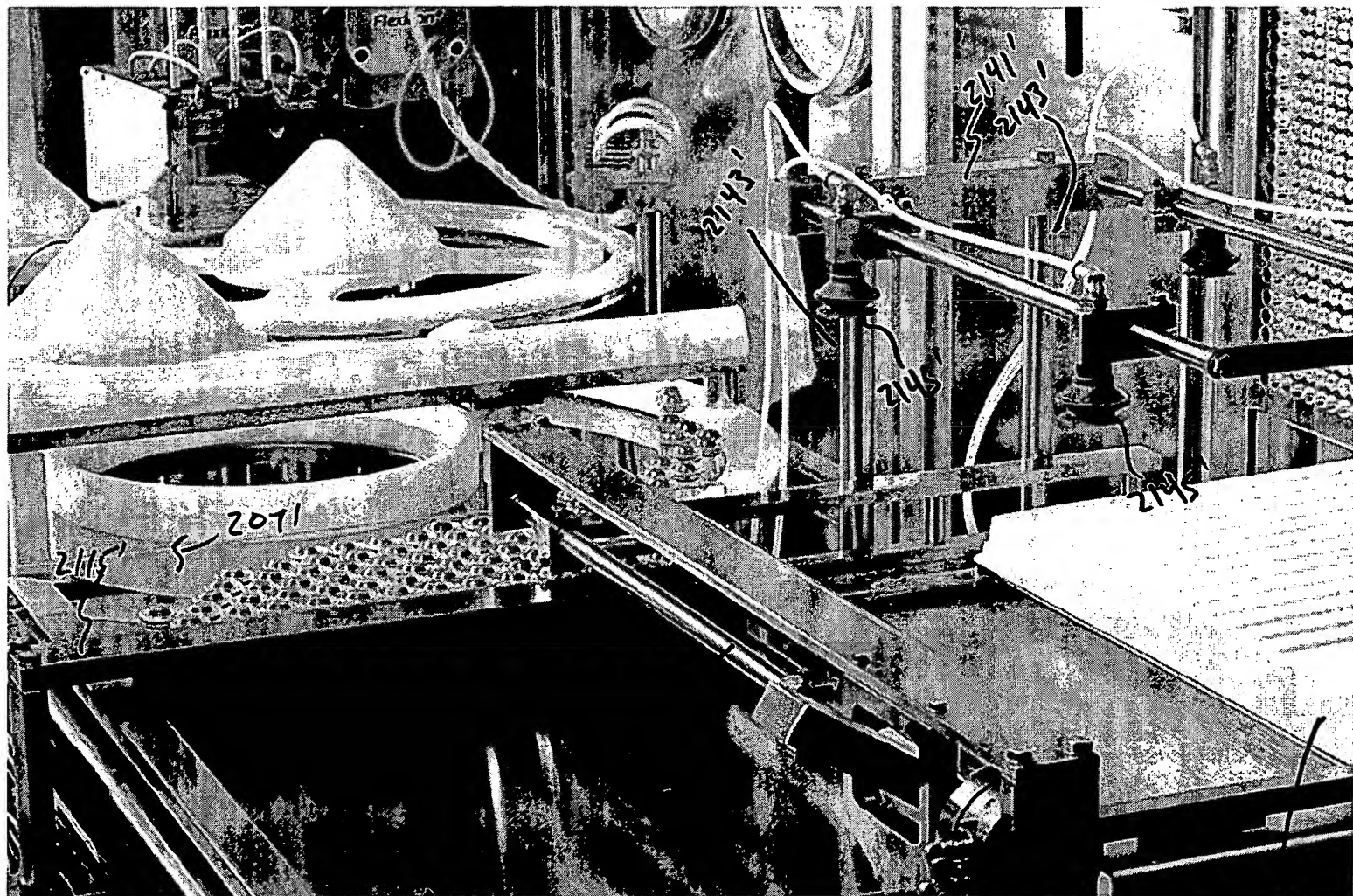
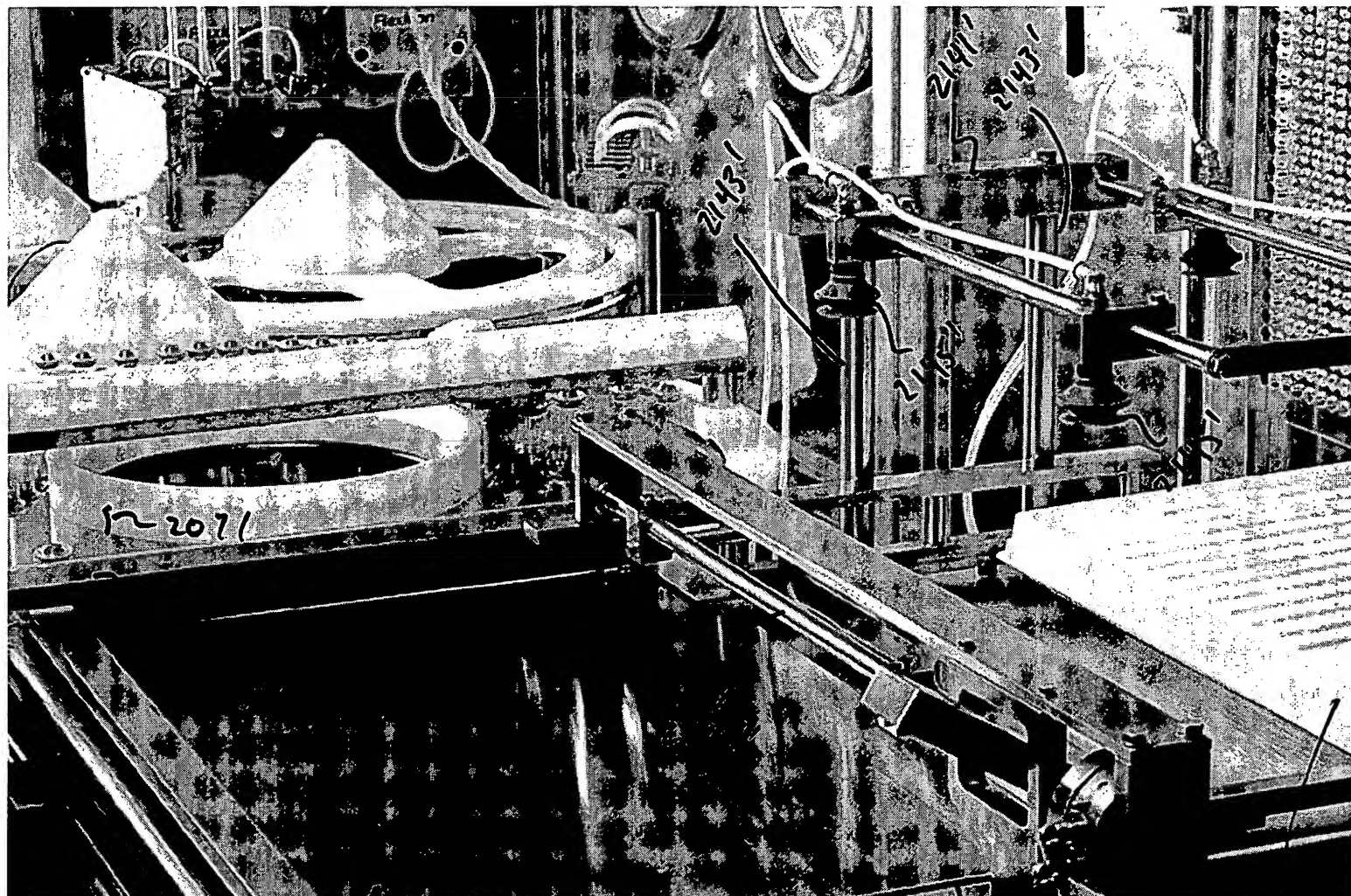


FIG. 28H



2138'

2136'

FIG. 28I

FIG. 29

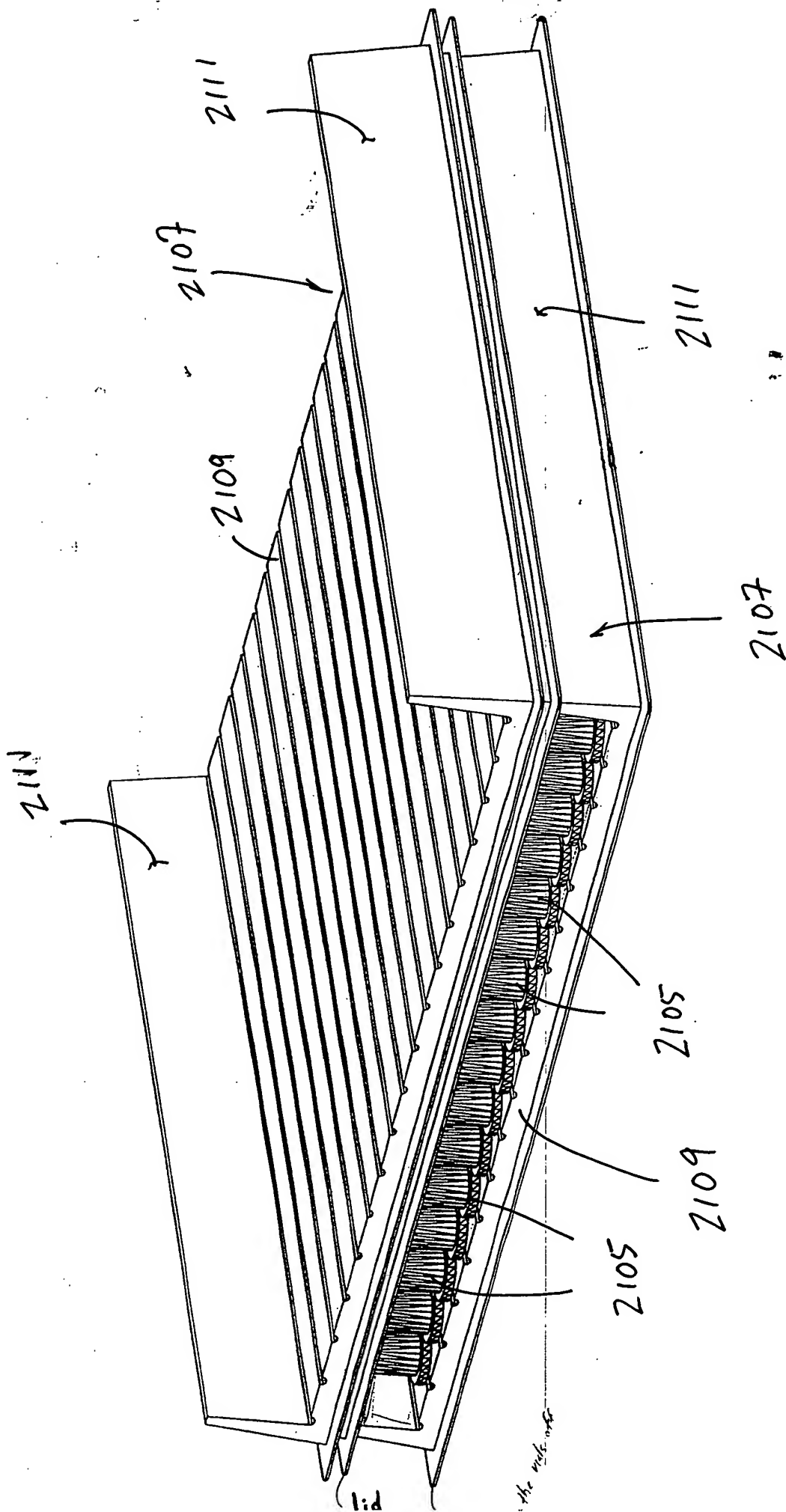
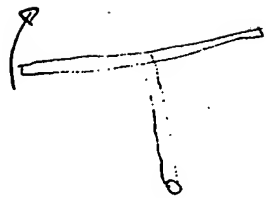
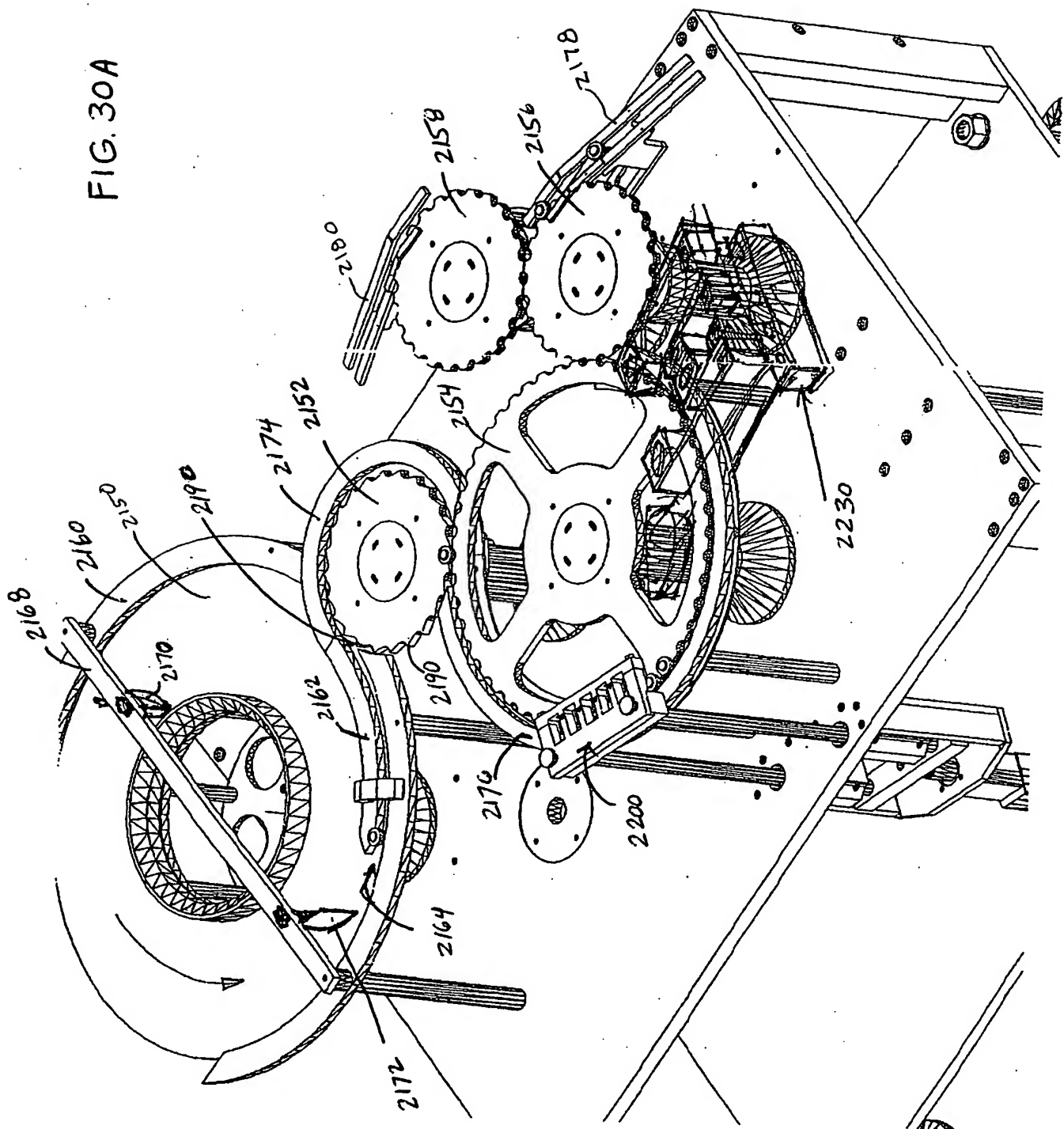
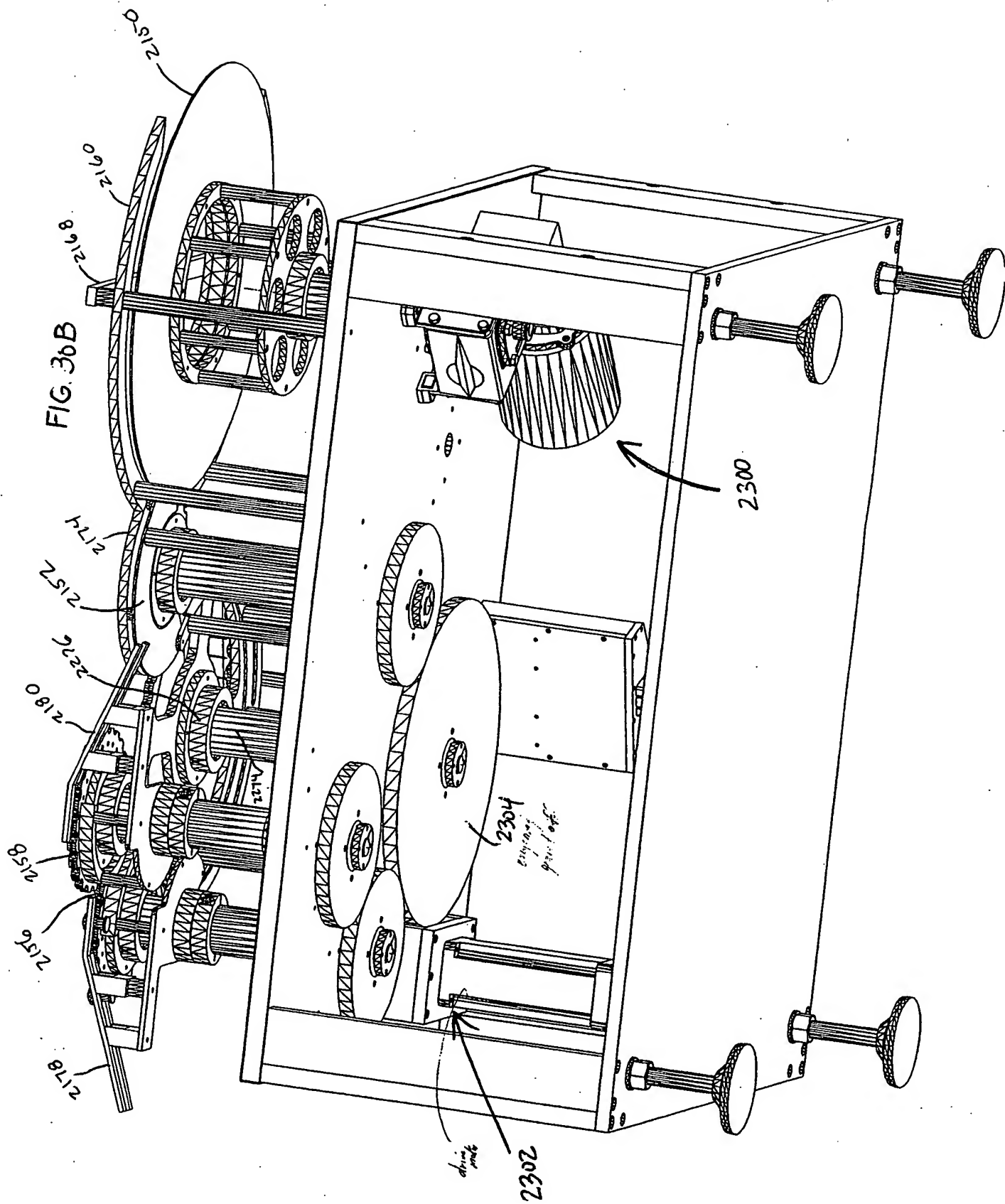


FIG. 30A





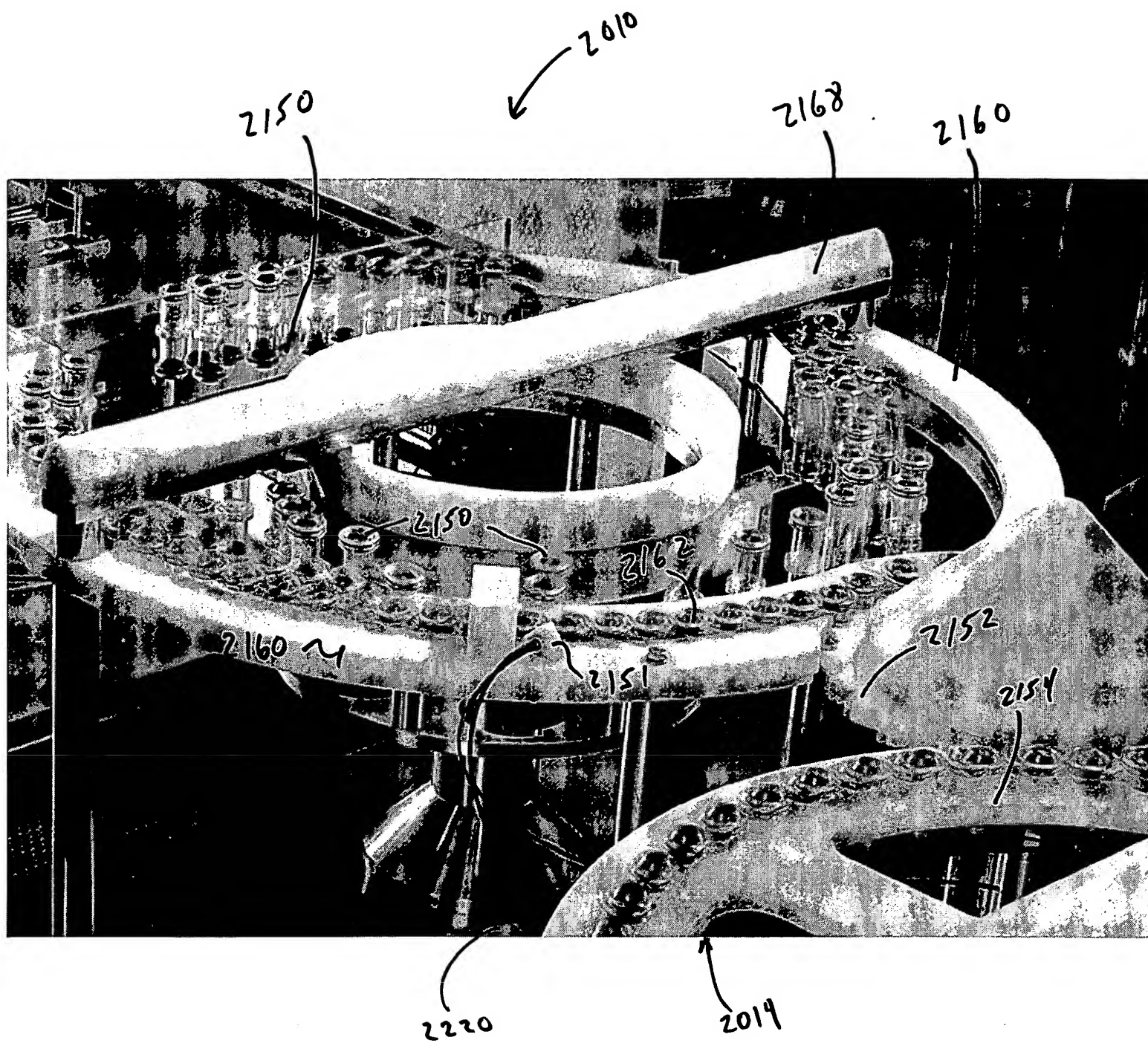


FIG. 30C

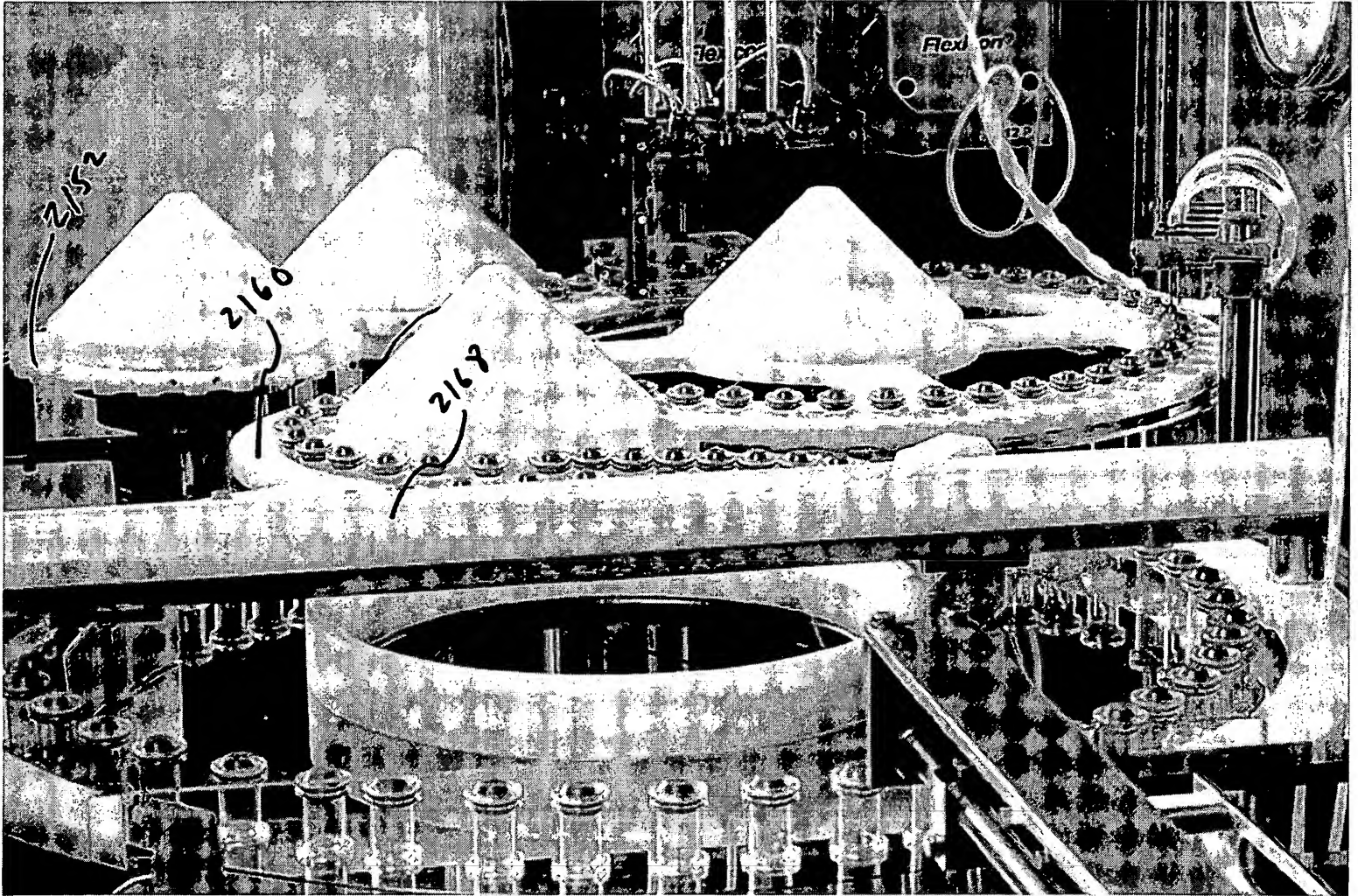


FIG. 30 D

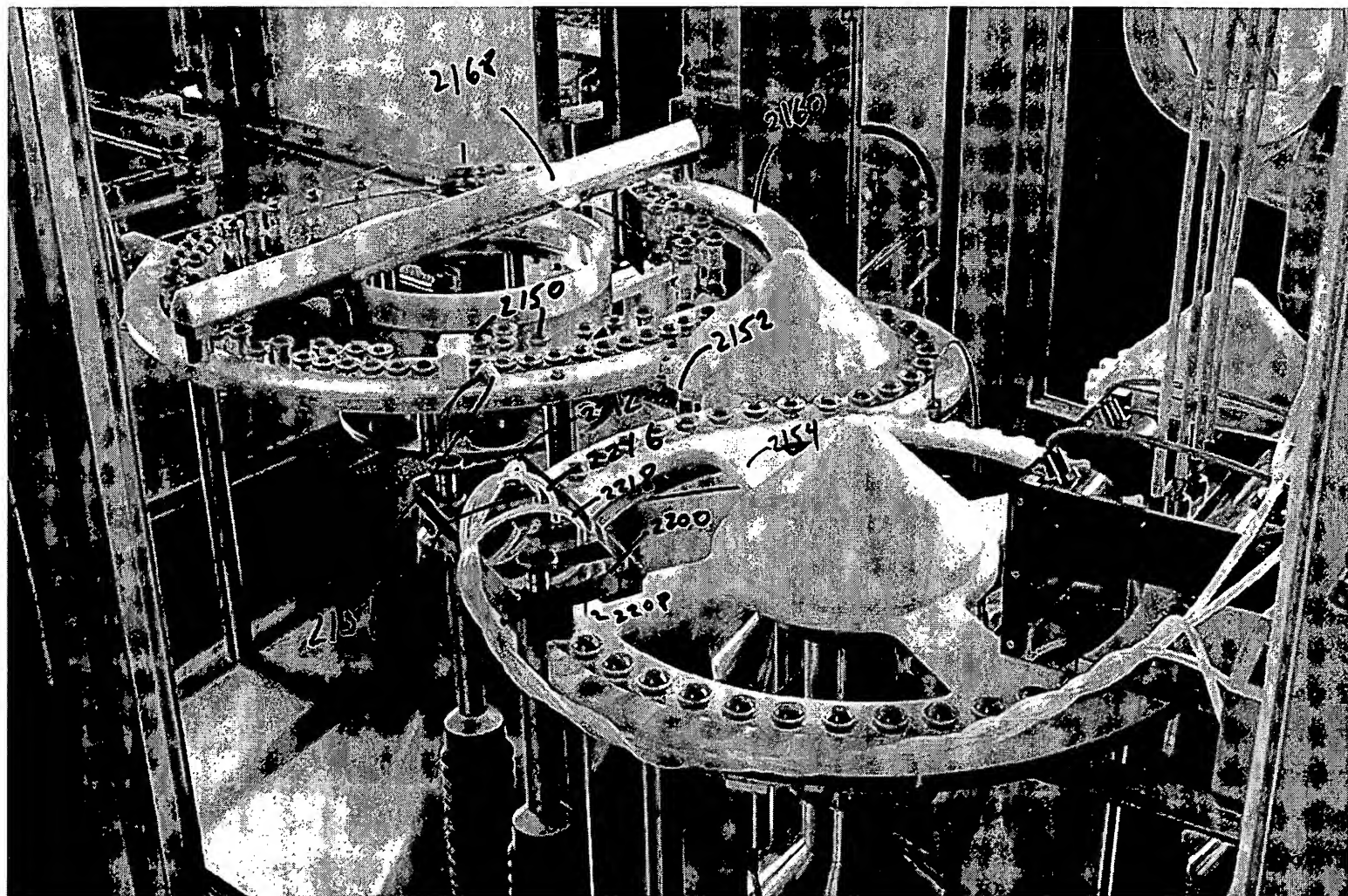


FIG. 30E

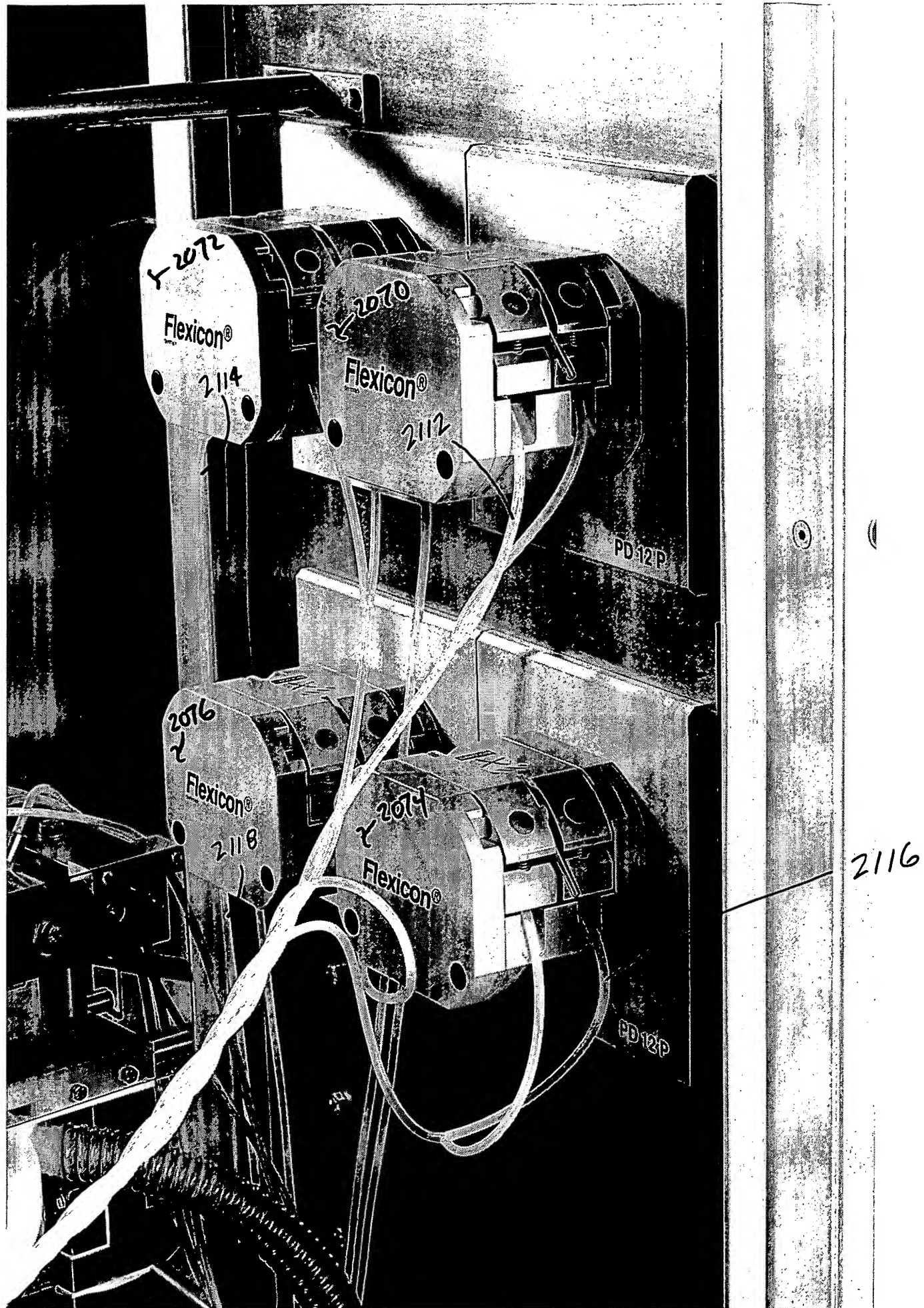


FIG. 30F

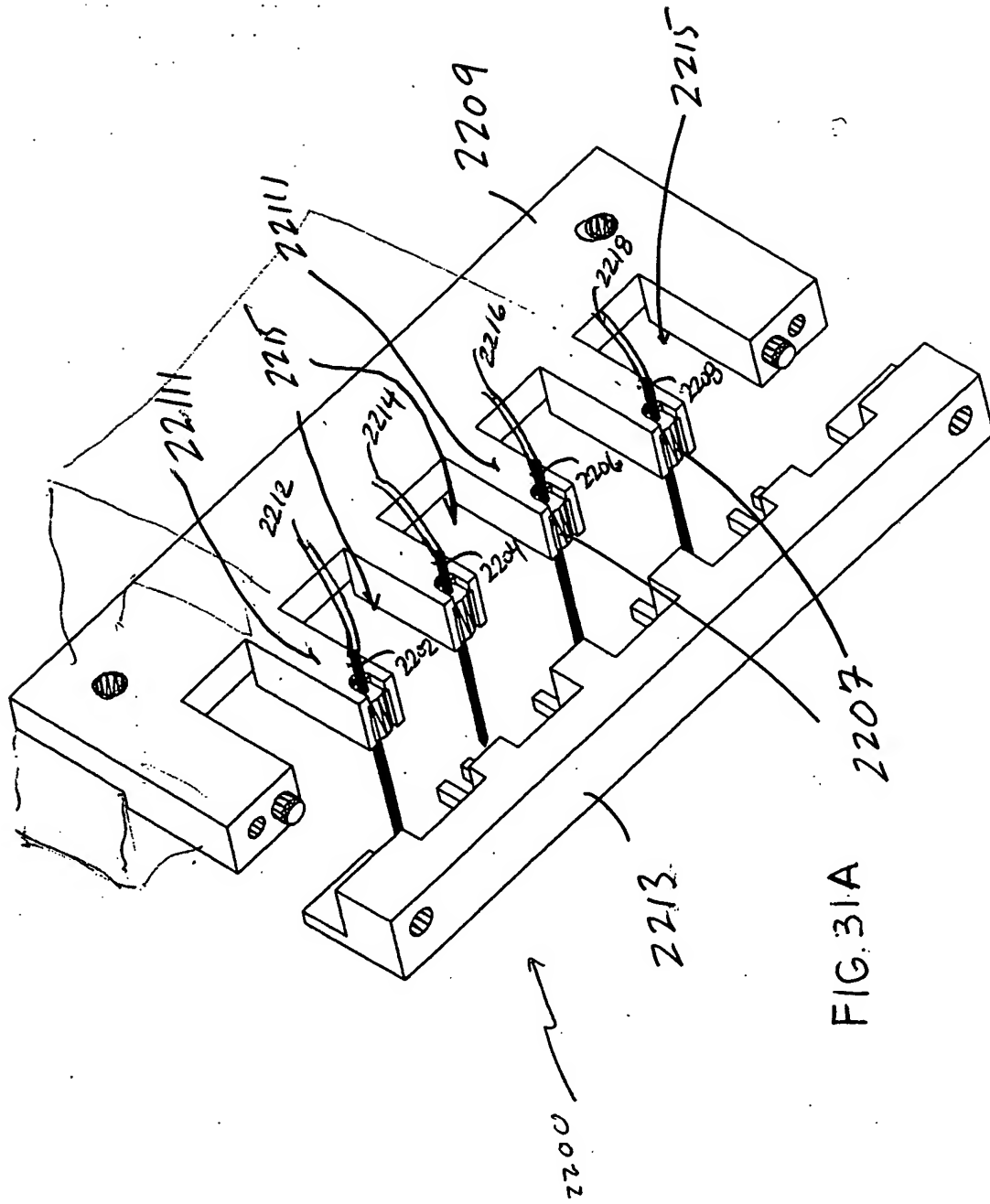


FIG. 31A

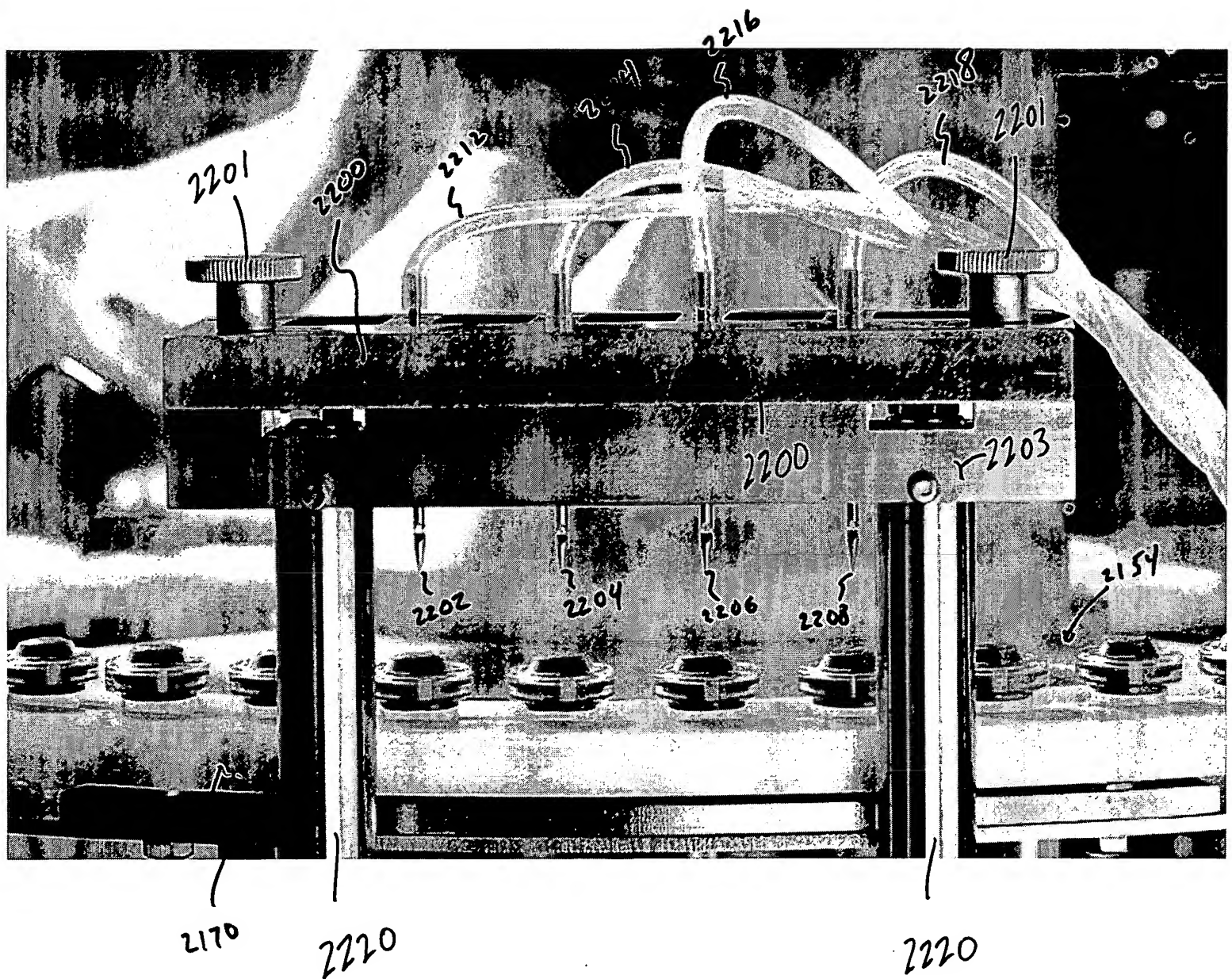


FIG. 31 B

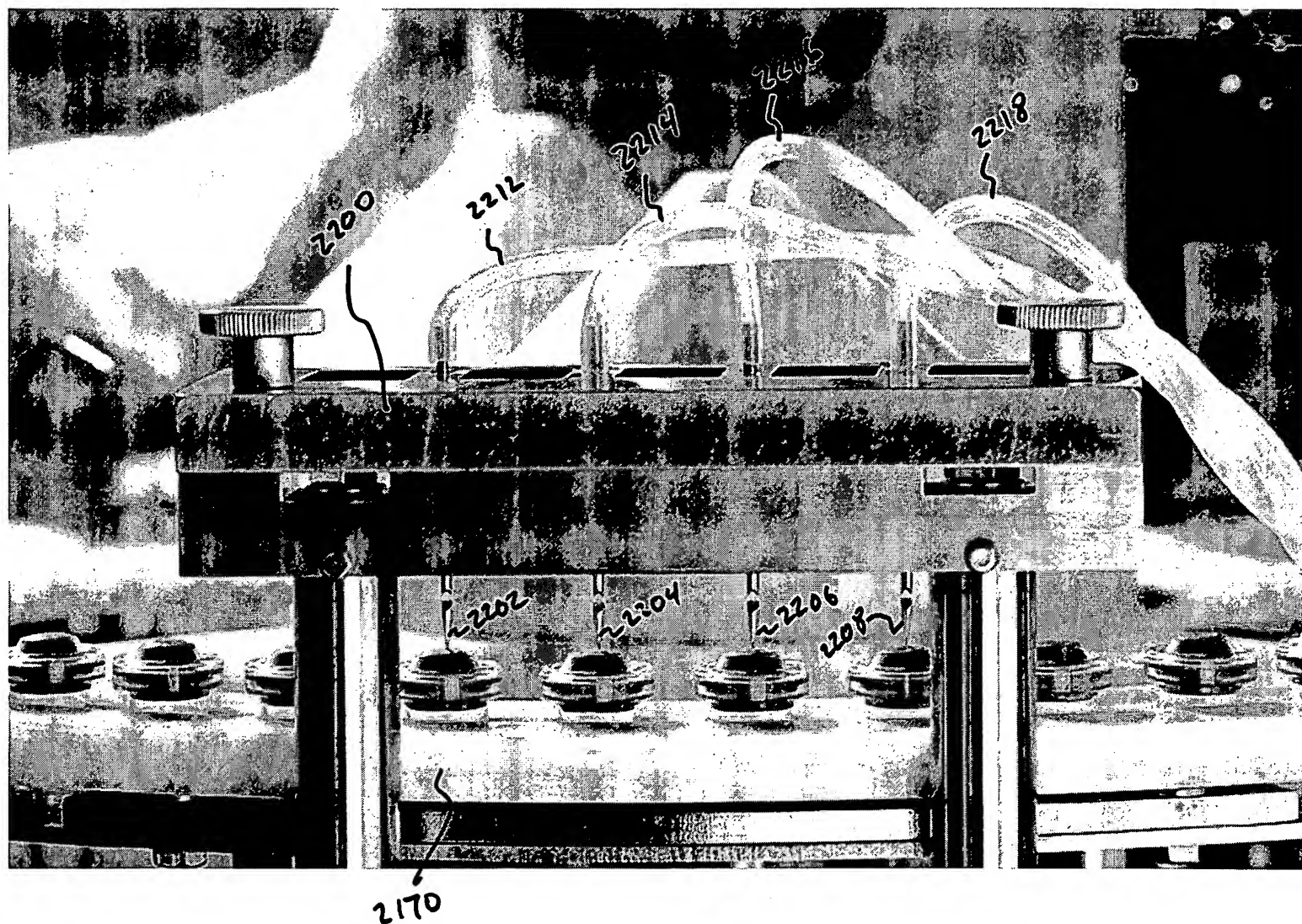


FIG. 31c



FIG. 31D

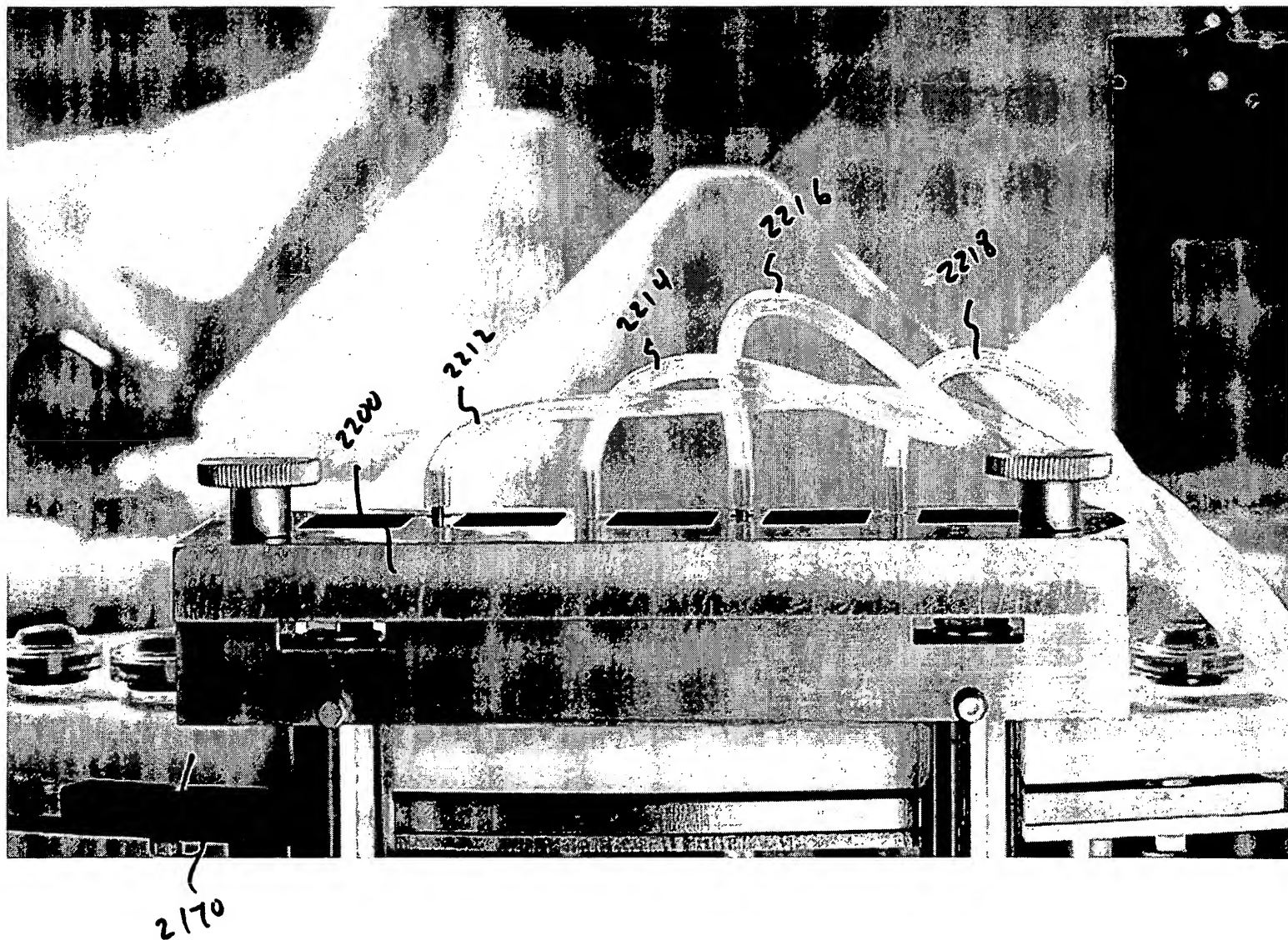


FIG. 31E

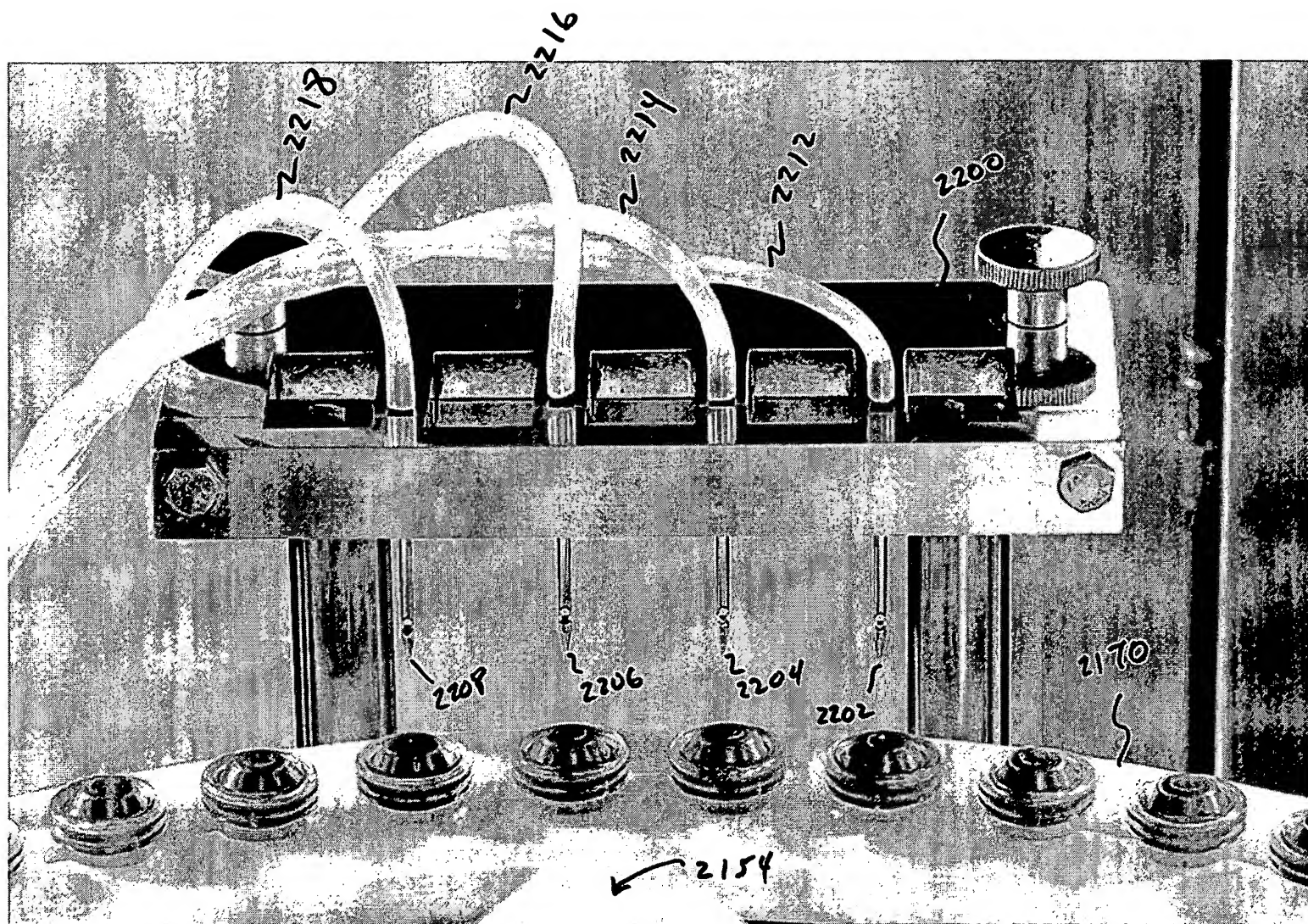


FIG. 31F

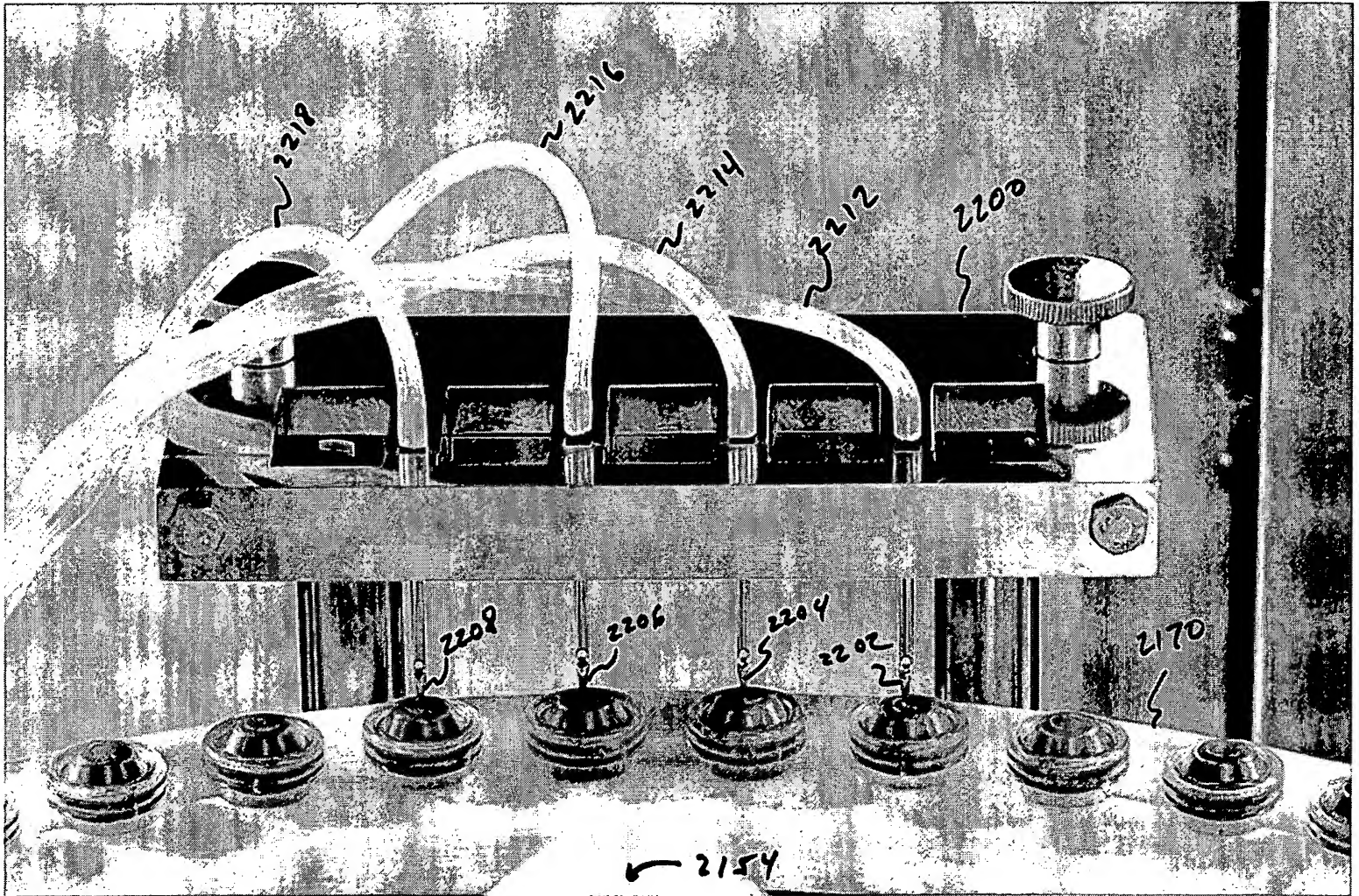


FIG. 314

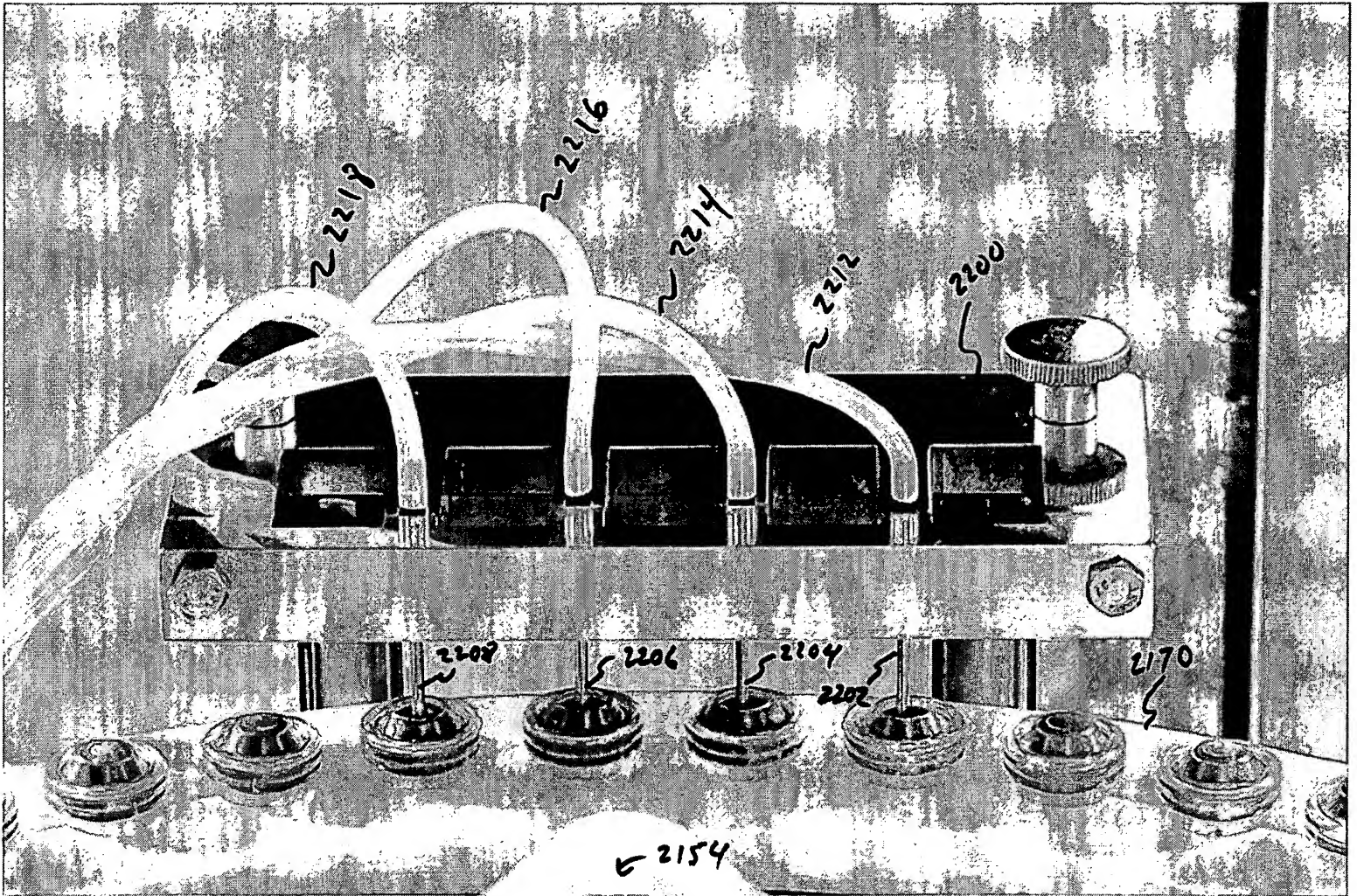


FIG. 31H

$\varnothing 8.0 \pm 0.08$ [0.315" \pm 0.003"]

BUSHING BORE TO BE
DETERMINED BY NEEDLE
GAGE AND BONDING
REQUIREMENTS.

6.0 ± 0.08 [0.236" \pm 0.003"]

NEEDLE SHOWN FOR
REFERENCE ONLY.

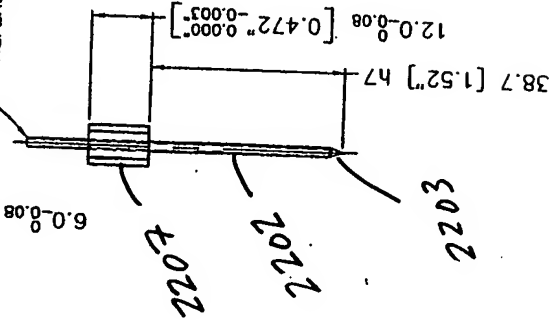


FIG 33B

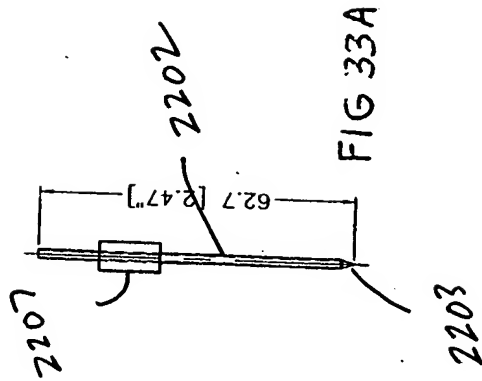


FIG 33A

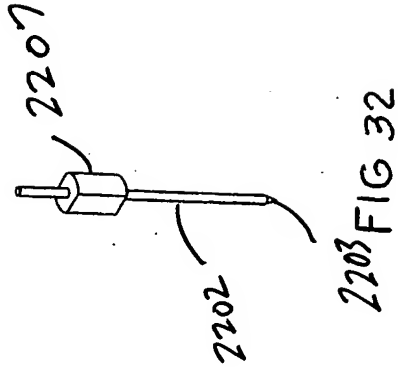


FIG 32

FIG. 34

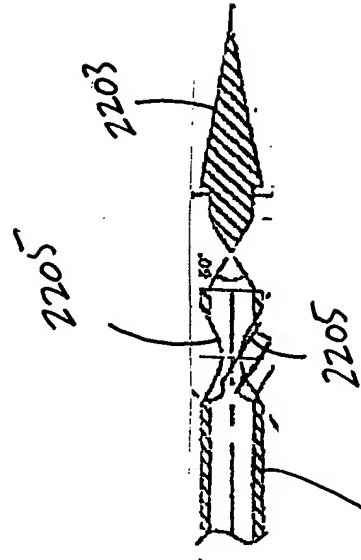
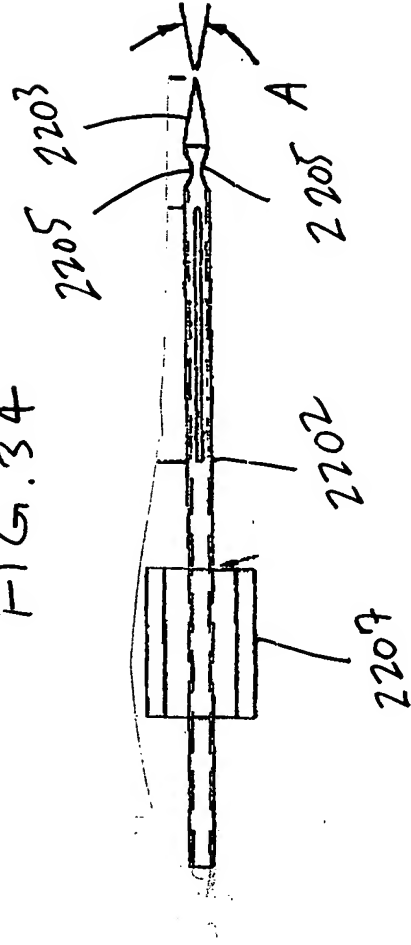


FIG. 35

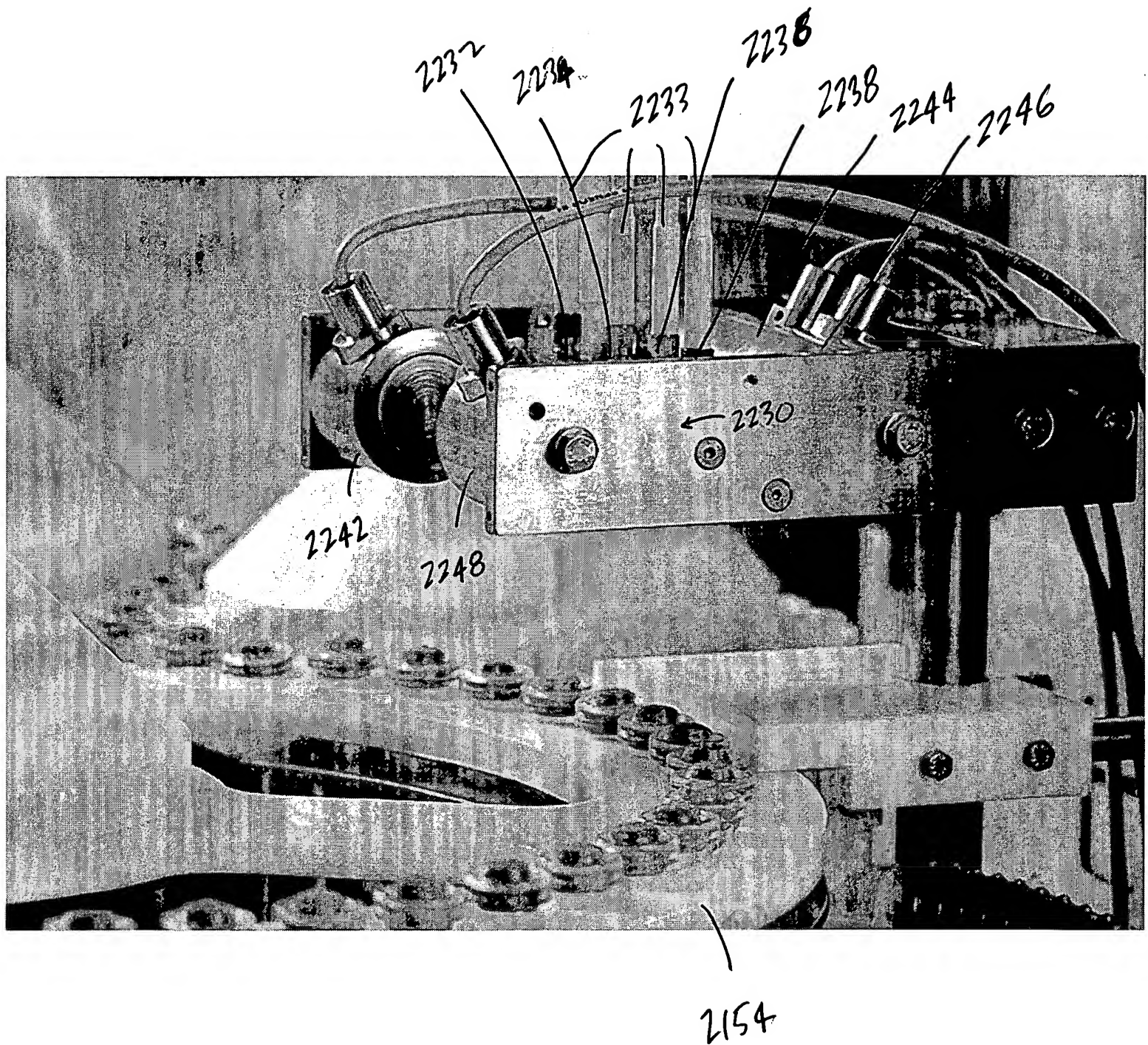


FIG. 37A

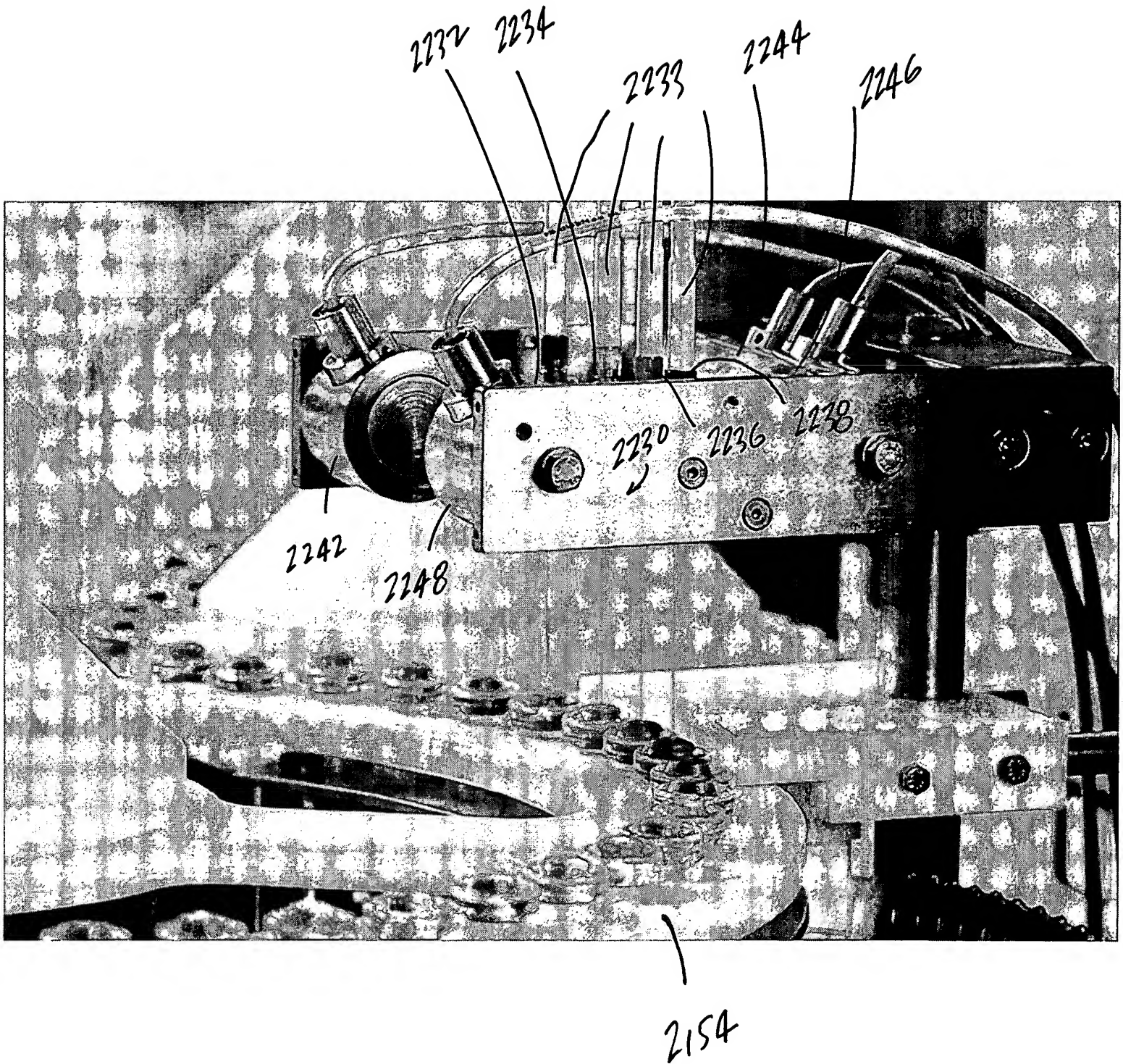


FIG. 37B

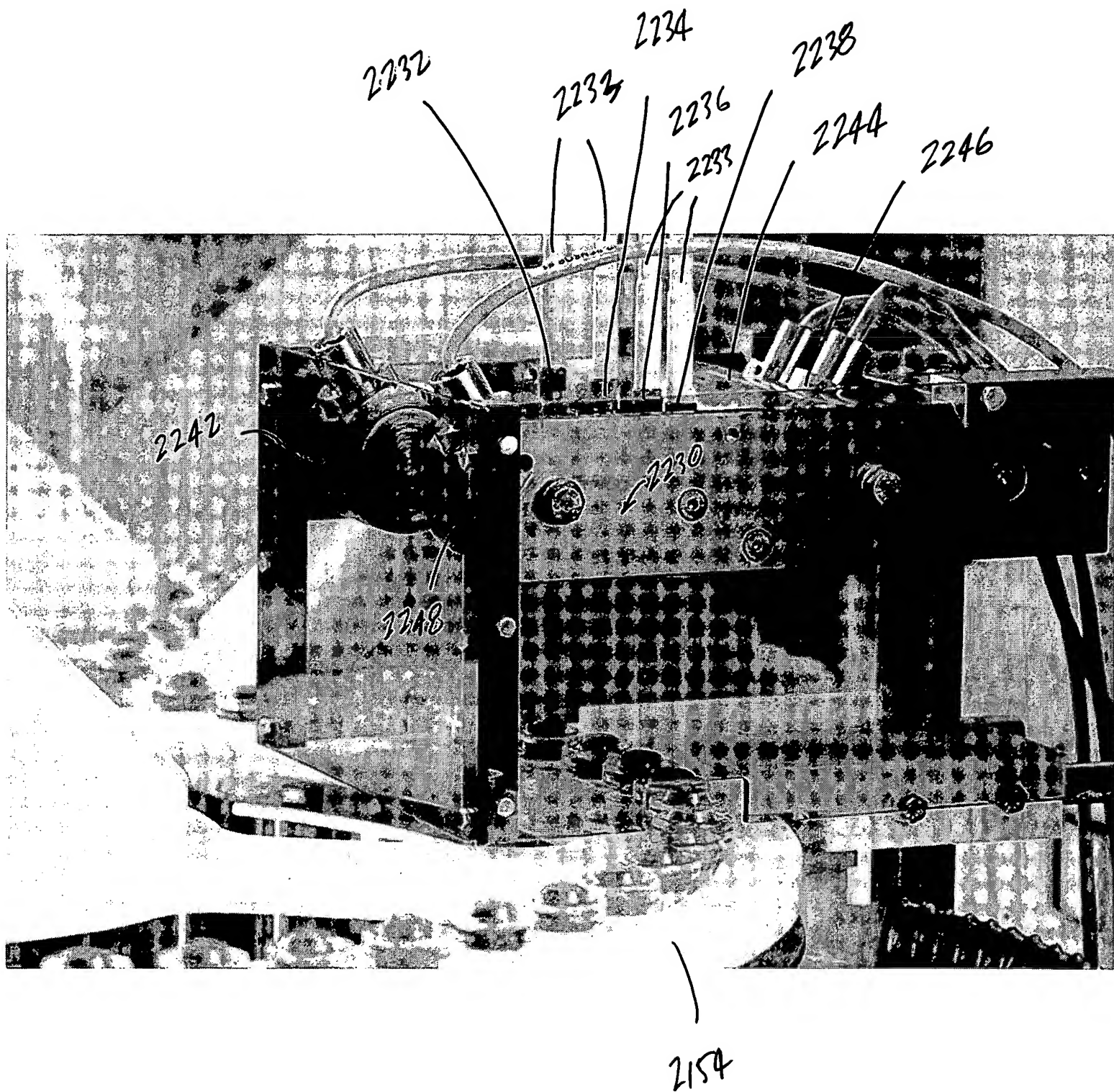


FIG. 37C

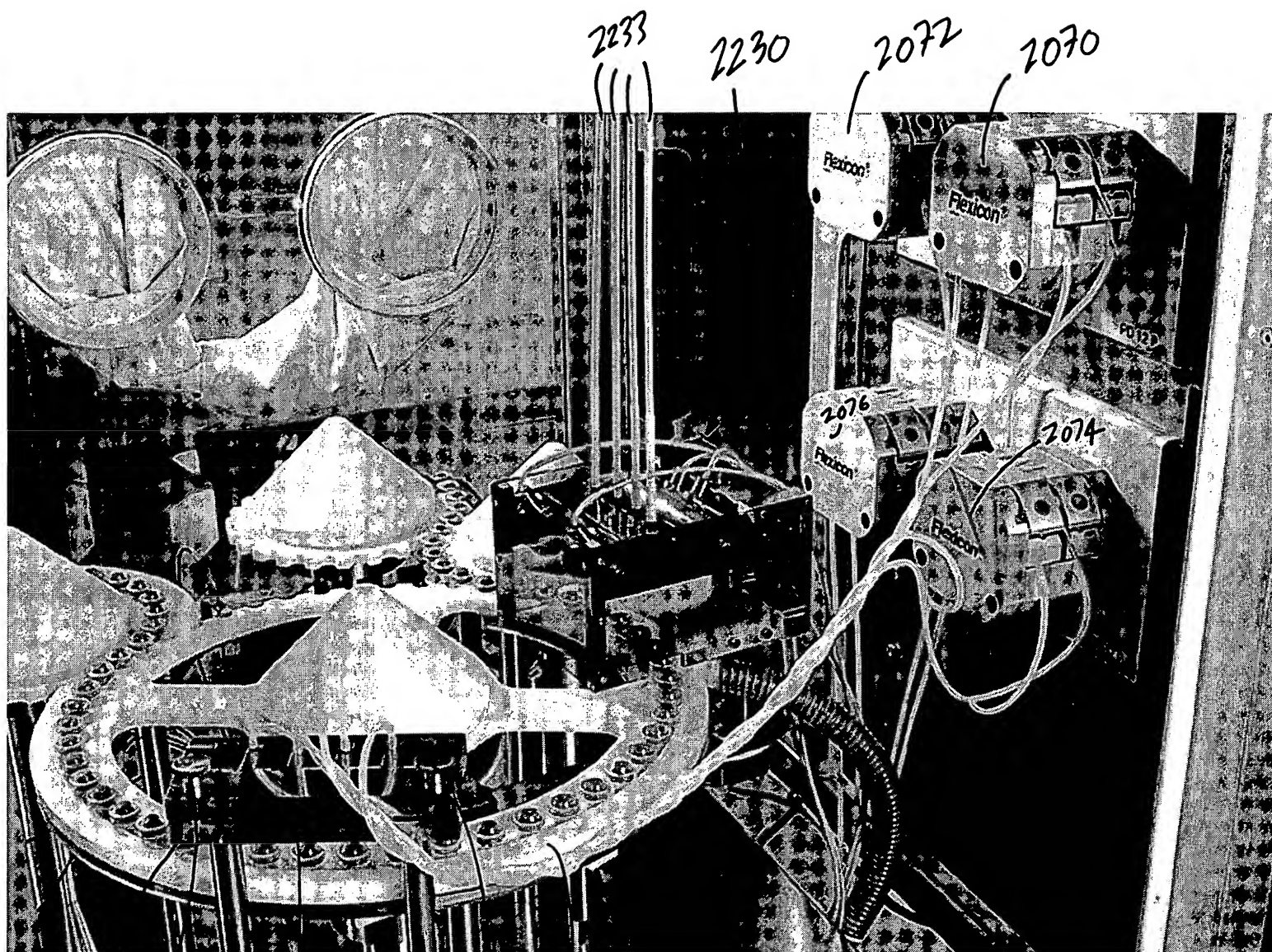


FIG. 37 D

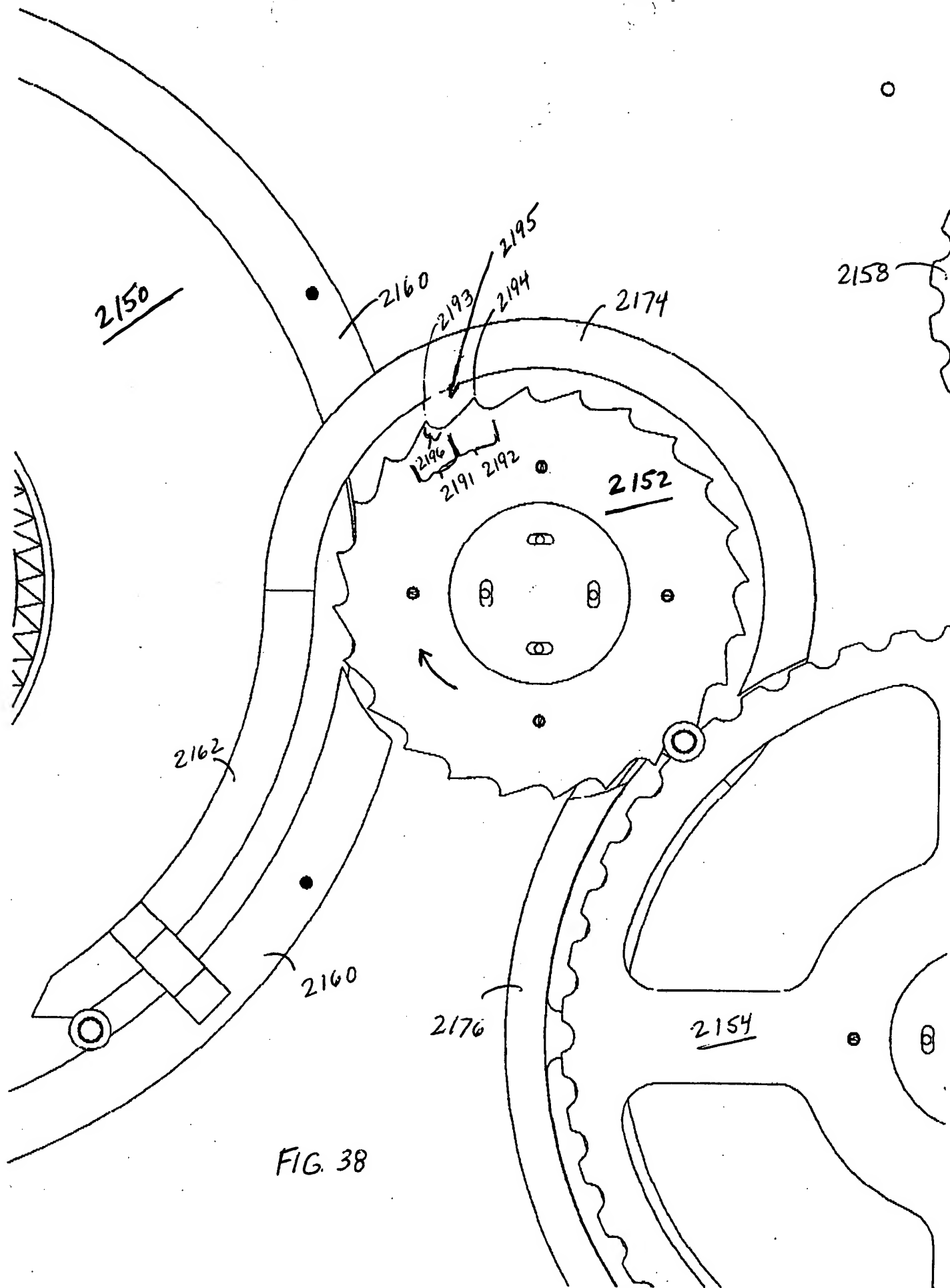


FIG. 38

FIG. 39A

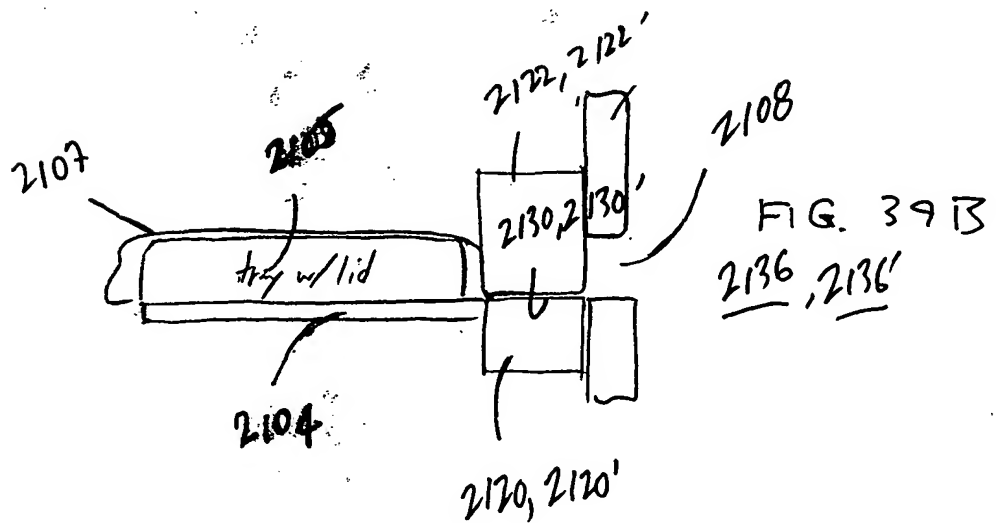
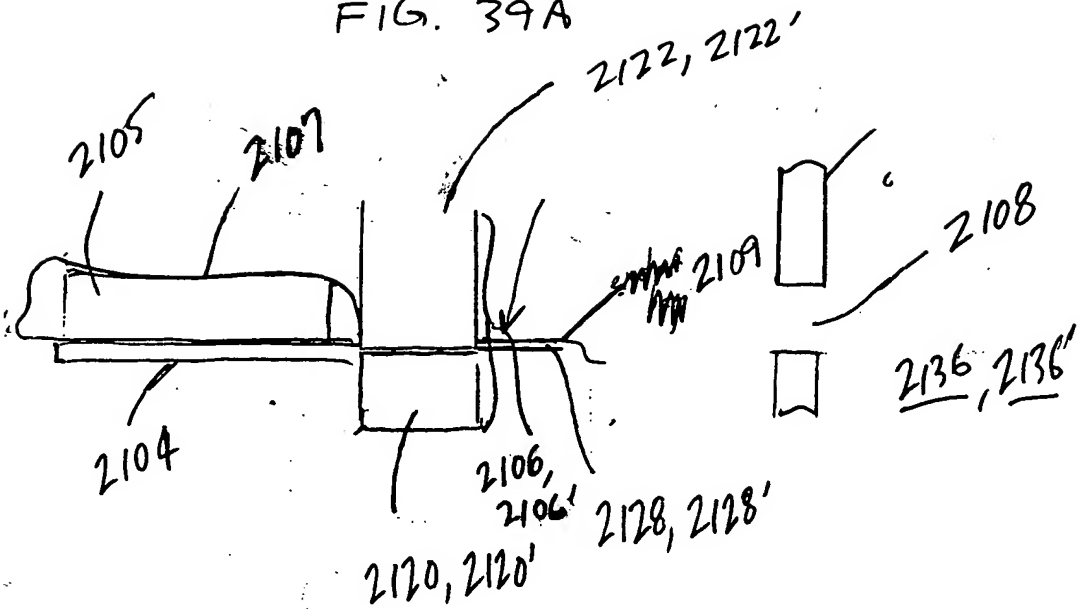


FIG. 39B

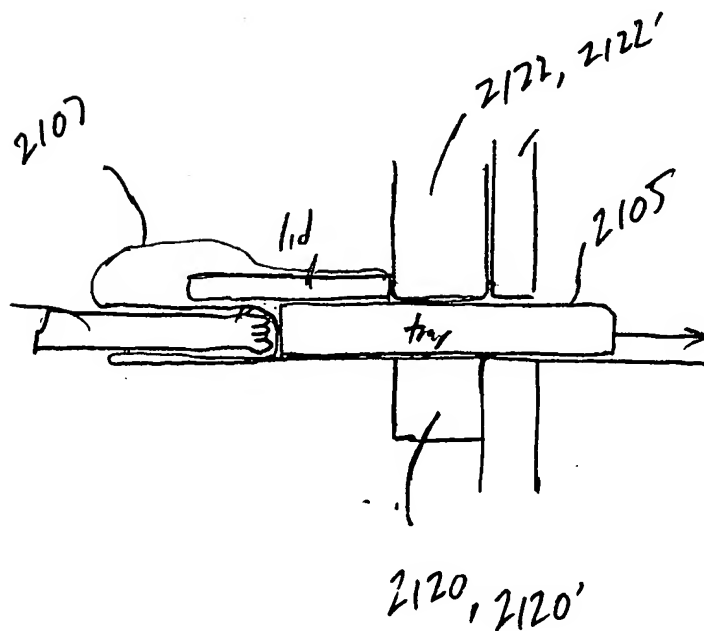


FIG. 39C

2136, 2136'